



**NATURE
IN ITS FINEST
FORM.**

**NATURE
IN ITS FINEST
FORM.**

PALM LEAF



SUGAR CANE



PLA



CONTENTS

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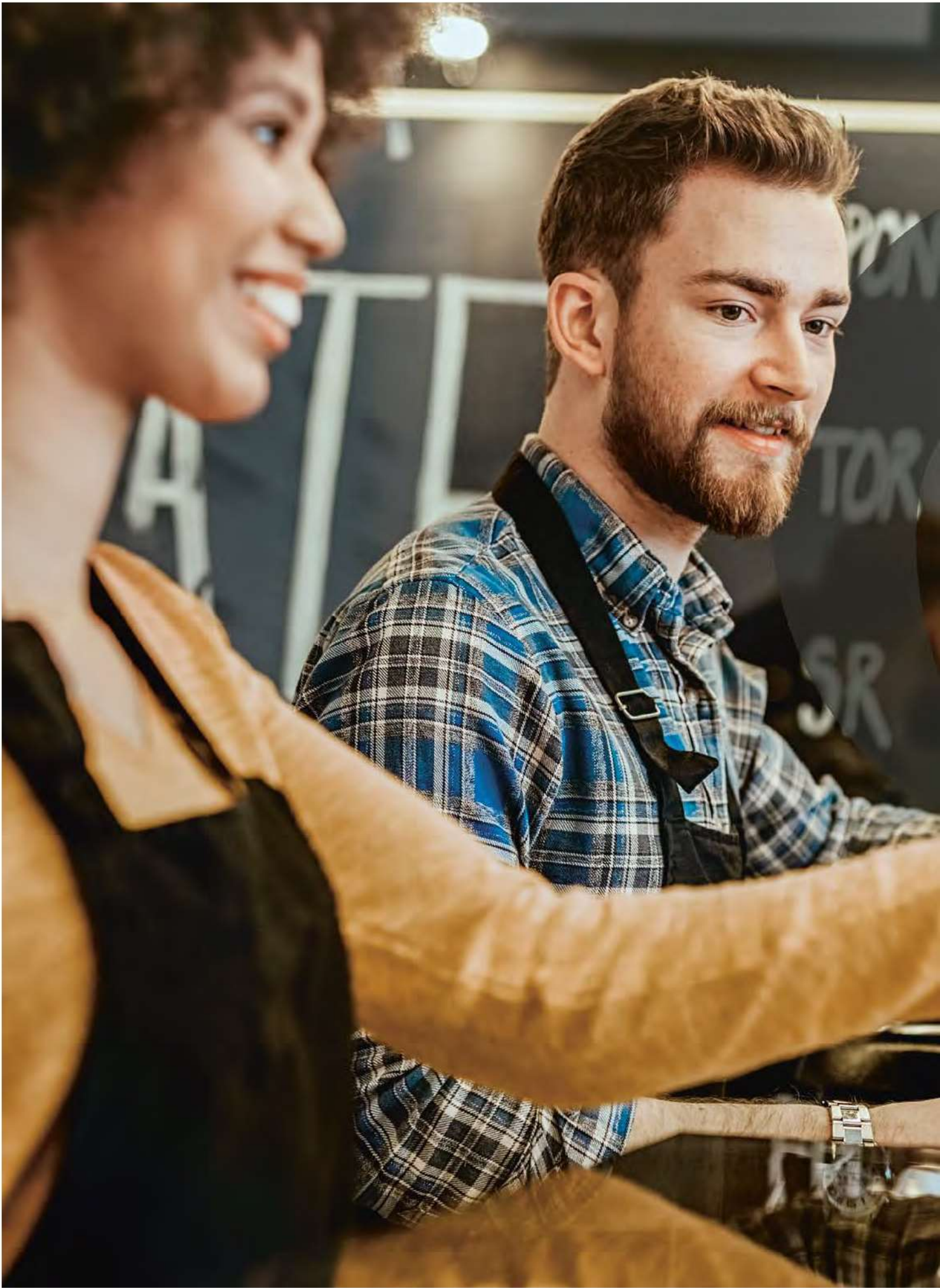
CPLA

CELLULOSE/WOOD

BAMBOO

MATER-BI





THE NATURESSE PROMISE

«Nature in its finest form» – a promise that could not be more clear. It emphasises aesthetics as well as respect for nature, and it makes it clear that nature provides us with the perfect solutions for our every need.

Since 2003, naturessse has been synonymous with expertise for naturally produced packaging materials that conserve resources. With a comprehensive product range of well over 500 permanently available products made from renewable raw materials and a wealth of custom-tailored solutions, naturessse is ready for the future. A future in which alternatives to petroleum and conventional plastics, as well as the use of natural concepts, often make good sense and are gaining in importance.

We present to you with nature in its finest form: disposable products and food packaging that are sustainable and aesthetic, are produced fairly, and satisfy all safety requirements. The honestly earned certificates and labels gained by our audited naturessse products confirm your choice as the right one in social, ecological and food safety terms. It is our pleasure to guide you with personal advice, to offer you flexible and reliable support and to let you benefit from our complete network and knowledge.

FRESHPACK

Art. no. 19733, page 64

SOUP CUP, KRAFT
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DOMED LID BLACK
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DOMED LID WHITE
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CUTLERY WHITE
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CUTLERY BLACK
Page 55

VENDING CUP
Art. no. 15335, page 56

The labelled products are made of the raw material CPLA.
For the complete range, see page 52.

APPLICATION MATRIX

	 MIN	 MAX			 FREEZ -18	Greasy application	Liquid application
PALM LEAF	-25	+220	✓	✓	✓	✓	✓
SUGAR CANE	-25	+200	✓ WITH PAN LINER	✓	✓	✓	✓
SUGAR CANE BIO-LAMINATED	-25	+200	✓	✓	✓	✓	✓
PLA	-18	+45	✗	✗	✓	✓	✓
CPLA	-18	+85	✗	✗	✓	✓	✓
CELLULOSE	-25	+85	✗	✓	✓	✓	✓
WOOD	-18	+70	✗	✗	✓	✓	✓
BAMBOO	-25	+85	✗	✓	✓	✓	✓
MATER-BI	-18	+40	✗	✗	✓	✗	✗



ON THE SAME PAGE AS NATURE.

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SHAPE	Plate				Bowl				Dish and tray				Salad bowl		Menu tray		Food box with hinged lid
																	
PALM LEAF	19	19	18	19 20 21	17	x	17	17	18 21	18 21	x	17 21	x		x		x
SUGAR CANE	28 39	28 29 39	28 29	27 29	27 38 39	36	27 36	27	33	36 37 39	28 33 37	25	x		33 36 37 39	36 37	32 33
PLA		x			49	49	49	49		x			48 49	49	x		x
CPLA		x					x			x			x		x		x
CELLULOSE/ WOOD		x			69	x	x	x	x	68 69	69	68	69	x	x		68
BAMBOO		x					x		x	73	73	74	x	73	x		73 74
MATER-BI		x					x			x			x		x		x

Natural raw materials come in all shapes. All products in the naturess range are manufactured exclusively from fast-growing renewable raw materials. Some are made of unused residual materials from agriculture that would otherwise be discarded or go to waste; others are based on rapidly renewable raw materials of derived from plants, such as fast-growing bamboo. This sustainable approach conserves fossil resources and takes pressure off

nature. All raw materials used are 100 percent biodegradable and environmentally friendly. In addition to its natural properties, naturess is also thoroughly impressive for its quality design and the high practical functionality of all products.

The following table offers a concise overview of all available products and shapes from the seven raw material groups.

Dip-Dish	Ice cream cup	Coffee and soup cup	Drinking cup and glass	Drinking straw	Cutlery	Stick	Napkin and tablecloth roll	Sandwich bag	Compost bucket	Bag and rubbish sack	SHAPE
											
20	x	x	x	x	x	x	x	x	x	x	PALM LEAF
32	x	27	x	x	x	x	x	x	x	x	SUGAR CANE
43 48	x	x	43 45	44	x	x	x	x	x	x	PLA
x	x	56	x	x	55 56	x	x	x	x	x	CPLA
x	65	62 68	x	63	61	x	64	47	x	x	CELLULOSE / WOOD
x	x	x	x	x	x	75	x	77	x	x	BAMBOO
x	x	x	x	x	x	x	x	x	81	81	MATER-BI

BOWL SUGAR CANE, NATURE
Art. no. 14968, page 38



FORK CPLA, BLACK
Art. no. 16578, page 55

CUP SYSTEM PLA «PUSH & CLICK»

Page 46: Cup art. no. 2823, Lid «push & click» art. no. 15745,
Insert cup: art. no. 15747

P A L M L E A F



WHEN A PALM TREE DELIVERS THE PLATES

Only when the leaves of the betel palm die and fall to the ground do we gather them up and shape them into natural disposable tableware. Our naturessse palm leaf products are processed at source – a sensible choice both for the environment and for us humans. This means that your tableware is environmentally friendly, fairly produced and 100 percent biodegradable.

Palm leaf A GIFT FROM NATURE



01

*Raw material
betel palm*



02

*Dried palm
leaf sheath*



03

Finished product

The green leaves of the betel palm grow at heights of up to 25 metres above the ground. Once they lose their natural moisture and dry out almost completely, they **fall to the ground on their own** and can then be processed further. Any overexploitation is prevented in a natural way, because the green leaves still contain too much moisture and would quickly develop mould. Instead of leaving the fallen leaves to wither and rot on the ground, they are now shaped into superb disposable tableware.

Palm leaf products are ovenproof, food-safe and grease- and heat-resistant – all **without any additional coatings or the need for any additives**. The disposable tableware produced in this way remains 100 percent biodegradable. The particularly elegant style is also the work of nature: since each palm leaf has its

own uniquely elegant pattern of veins, any product made from it, is a uniquely stylish one-of-a-kind item.

The betel palm is grown in mixed culture, which preserves the soils. The natural palm leaf production in a small village in south-west India is carried out under **audited, fair conditions** and meets high social standards (certified to SA 8000). With the processing taking place locally, the inhabitants of an entire region can use their own resources to build up a lasting livelihood for themselves. Our palm leaf products are also certified according to **EN 13432** and since 2015 according to **Nordic Swan Ecolabeling No. 5047 0009**.



BOWL ROUND

- Art.no. 5035 ○ Ø 18.0 × 3.5cm 350ml 100 pcs.
 Art.no. 5036 ○ Ø 20.0 × 3.5cm 400ml 100 pcs.

Art.no. 5035

Art.no. 13028
page 55



Art.no. 14645

BOWL TRIGON

- Art.no. 14645 △ 18.0 × 17.0 × 5.5cm 300ml 100 pcs.
 Art.no. 12172 △ 21.1 × 20.2 × 6.6cm 600ml 100 pcs.



Art.no. 15190

BOWL DEEP

- Art.no. 15190 ○ Ø 15.5 × 5.0cm 400ml with rim 100 pcs.
 Art.no. 10759 ○ Ø 14.2 × 6.0cm 500ml with rim 100 pcs.
 Art.no. 19441 ○ Ø 16.0 × 5.0cm 650ml without rim 100 pcs.



Art.no. 19441



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Art.no. N279

Art.no. N140

BOWL KHEOPS

- Art.no. N140 □ 16.0 × 16.0 × 4.5cm 450ml 100 pcs.
 Art.no. N279 Lid PLA, for art.no. N140 400 pcs.



Art.no. N731

DISH BOAT

- Art.no. 10758 △ 11.5 × 6.0 × 2.0cm 600 pcs.
 Art.no. N731 △ 22.0 × 13.5 × 4.0cm 100 pcs.

DISH TRAY

Art. no. 10066 □ 18.0 × 8.5 × 4.5cm 260ml 300 pcs.



DISH OVAL

Art. no. 5284 ○ 22.0 × 12.5 × 6.0cm 740ml 100 pcs.

PLATE SQUARE

Art. no. 15341 □ 16.0 × 16.0 × 1.5cm without rim 200 pcs.

Art. no. 15598 □ 20.0 × 20.0 × 1.5cm without rim 200 pcs.

Art. no. 5030 □ 17.0 × 17.0 × 2.5cm with rim 100 pcs.

Art. no. 5040 □ 24.0 × 24.0 × 3.0cm with rim 100 pcs.



Art. no. 15341



Art. no. 5030

Art. no. 3392



Art. no. 3394



PLATE CUADRA

Art. no. 3392 □ 18.0 × 18.0 × 2.5cm 100 pcs.

Art. no. 3391 □ 17.0 × 12.0 × 2.5cm 200 pcs.

Art. no. 3394 □ 25.0 × 16.0 × 2.5cm 100 pcs.

PLATE RECTANGULAR

- Art.no. 19014** □ 24.0 × 16.0 × 1.5 cm without rim 100 pcs.
Art.no. 5034 □ 24.0 × 16.0 × 2.5 cm with rim 100 pcs.

Art.no. 5034

Art.no. 19014



Art.no. N744



PLATE TRAY

- Art.no. N745** □ 19.0 × 9.0 × 2.0 cm 200 pcs.
Art.no. N744 □ 17.0 × 14.0 × 2.5 cm 200 pcs.

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PLATE HEXAGONAL

- Art.no. 5038** △ 24.0 × 2.5 cm 100 pcs.



Art.no. 5039



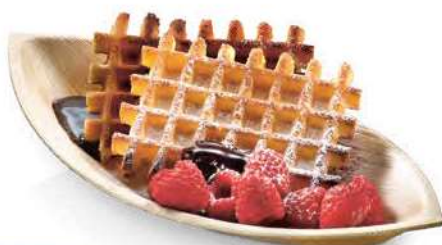
Art.no. 15340

PLATE ROUND

- Art.no. 15340** ○ Ø 17.0 × 1.5 cm without rim 200 pcs.
Art.no. 5031 ○ Ø 18.0 × 2.5 cm with rim 100 pcs.
Art.no. 5033 ○ Ø 20.0 × 2.5 cm with rim 100 pcs.
Art.no. 5037 ○ Ø 22.0 × 3.0 cm with rim 100 pcs.
Art.no. 5039 ○ Ø 24.0 × 3.0 cm with rim 100 pcs.
Art.no. 5041 ○ Ø 26.0 × 3.0 cm with rim 100 pcs.
Art.no. N141 ○ Ø 30.0 × 3.0 cm with rim 100 pcs.



Art.no. 18853



EYE LEAF

Art.no. 18852	△	11.0 × 6.0 × 1.0 cm	1-part	400 pcs.
Art.no. 18853	△	23.0 × 12.0 × 2.3 cm	1-part	200 pcs.
Art.no. 18854	△	28.0 × 15.0 × 3.0 cm	1-part	100 pcs.
Art.no. 18855	△	28.0 × 15.0 × 3.0 cm	2-part	100 pcs.



Art.no. 18855

DIP-DISH

Art.no. N732	○	Ø 6.0 × 2.0 cm	20 ml	without rim	400 pcs.
Art.no. 15022	○	Ø 9.5 × 2.5 cm	60 ml	without rim	400 pcs.
Art.no. 5029	○	Ø 12.0 × 2.5 cm	150 ml	with rim	200 pcs.
Art.no. 18852	△	11.0 × 6.0 × 1.0 cm	25 ml	without rim	400 pcs.
Art.no. 10758	△	11.5 × 6.0 × 2.0 cm	40 ml	without rim	600 pcs.
Art.no. 3583	□	7.0 × 7.0 × 2.5 cm	50 ml	with rim	600 pcs.
Art.no. 3584	□	12.0 × 7.0 × 2.5 cm	90 ml	with rim	400 pcs.



Art.no. 10758



Art.no. 18852



Art.no. 3583



Art.no. 3584



Art.no. N732

TRIANGLE

Art.no. 12173  24.5 × 15.0 × 1.8cm 100 pcs.



PLATTER LONG

Art.no. N729  41.0 × 8.5 × 2.8cm 100 pcs.

PLATTER

- Art.no. N135  30.0 × 20.0 × 2.5cm small 100 pcs.
- Art.no. N136  34.5 × 23.5 × 2.5cm medium 100 pcs.
- Art.no. N137  41.5 × 27.5 × 2.5cm large 100 pcs.



Art.no. N135

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PLATTER LARGE

Art.no. 4747  48.0 × 24.0 × 4.0cm 50 pcs.

WHOLE PALM LEAF

Art.no. 5045 aprox. 50.0 × 30.0cm 25 pcs.

The palm leaf as a whole can vary in size and shape. The illustration shows an example.



BOWL TRIGON
Art. no. 12172, page 17

PLATTER
Art. no. N135, page 21

EYE LEAF DIP-DISH
Art. no. 18852, page 20



PLATE SQUARE
Art. no. 5040, page 18

EYE LEAF 2-PART
Art. no. 18855, page 20



SUGAR CANE

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KEEPING THE ENVIRONMENT SWEET

Many people have a sweet tooth, and so does the environment. When sugar is obtained from sugar cane, a valuable biomass is created that usually goes to waste. This we now use to create the disposable tableware of the future: 100 percent natural, 100 percent biodegradable and environmentally friendly.

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Sugar cane SWEET INNOVATION



01

*Raw material
sugar cane straw*



02

*Extracted
plant fibres*



03

Finished product

Our appetite for sweet things is now also compatible with nature: the sugar cane juicing process produces large quantities of fibres – a **residual material that has previously remained unused**. And yet this biomass is extremely valuable for the production of natural disposable tableware and packaging. Sugar cane fibres can be used to make stylish products with outstanding properties: tableware made from sugar cane is **lightweight** but still very **robust**. At the same time it is **water resistant**, suitable for cold and hot foods and can be used in microwave, oven and freezer. With a bio-lamination

that creates a stronger grease and water barrier, the sugar-cane bowls become sealable and can be closed not only with lids but also with a peelable film in nature's quality. This **sustainable full solution** expands the range of applications for sugar cane to the take-away sector, for instance. Production of the 100 percent biodegradable sugar cane range takes place close to the source of the raw materials, which protects the environment additionally by keeping transportation routes to a minimum. Our wide range of sugar cane products is available in light brown and white.

BOWL DEEP

Art. no. 10136	○ Ø 11.0 × 8.5cm	425ml	500 pcs.
Art. no. 10137	Lid sugar cane, for art. no. 10136		500 pcs.



BOWL ROUND



Art. no. 3435	○ Ø 14.0 × 4.0cm	200ml	with rim	500 pcs.
Art. no. 5018	○ Ø 16.0 × 3.0cm	300ml	with rim	500 pcs.
Art. no. 5254	○ Ø 18.0 × 4.0cm	400ml	with rim	500 pcs.
Art. no. N394	○ Ø 15.5 × 5.5cm	500ml	without rim	500 pcs.
Art. no. 12701	○ Ø 19.5 × 4.0cm	680ml	without rim	500 pcs.
Art. no. 15441	○ Ø 21.0 × 6.0cm	900ml	without rim	250 pcs.
Art. no. 15370	Flat lid PLA, transparent, for art. no. 15441			500 pcs.
Art. no. 13343	Domed lid PLA, transparent, with recess for wrapper, for art. no. 15441			240 pcs.

BOWL TRIGON

Art. no. 13564	△ 17.2 × 17.1 × 5.3cm	300ml	500 pcs.
Art. no. N461	△ 21.1 × 20.4 × 6.6cm	600ml	200 pcs.



BOWL KARO

Art. no. N202	□ 16.0 × 16.0 × 4.5cm	450ml	500 pcs.
Art. no. N323	□ 20.0 × 20.0 × 5.5cm	850ml	500 pcs.
Art. no. N279	Lid PLA, transparent, for art. no. N202		400 pcs.

PLATE TRIGON

Art. no. N462	△ 26.8 × 25.7 × 1.0cm	200 pcs.
with glass holder		





Art. no. 14172

PLATE ELEGANCE

Art. no. 14171	○	Ø 23.0 × 3.8cm	deep	500 pcs.
Art. no. 14172	○	Ø 27.0 × 1.9cm	flat	500 pcs.

Art. no. 14171

PLATE ROUND

Art. no. 3438	○	Ø 15.5 × 1.5cm	1-part	500 pcs.
Art. no. 5015	○	Ø 18.0 × 1.6cm	1-part	500 pcs.
Art. no. 5016	○	Ø 23.0 × 2.0cm	1-part	500 pcs.
Art. no. 5017	○	Ø 26.0 × 2.2cm	1-part	500 pcs.
Art. no. 10761	⊗	Ø 26.0 × 2.5cm	2-part	500 pcs.



Art. no. 5016



PIZZA PLATE

Art. no. 10485	○	Ø 32.5 × 0.5cm	200 pcs.
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PLATE OVAL

Art. no. 5203	○	26.0 × 19.5 × 2.0cm	1-part	500 pcs.
Art. no. 5104	⊗	30.0 × 21.0 × 2.5cm	2-part	500 pcs.



Art. no. 5104



Art. no. 3506

Art. no. 3501

Art. no. 5140

PLATE TRAY

Art. no. 3501	□	13.6 × 13.6 × 2.2cm	1000 pcs.
Art. no. 3506	□	18.0 × 9.0 × 1.7cm	1000 pcs.
Art. no. 3502	□	18.0 × 13.6 × 2.2cm	1000 pcs.
Art. no. 5140	□	20.0 × 15.2 × 1.6cm	500 pcs.
Art. no. 3505	□	22.5 × 13.6 × 2.2cm	1000 pcs.

Art.no. N128



PLATE KARO

Art.no. N127	☐	16.0 × 16.0 × 1.5cm	500 pcs.
Art.no. N128	☐	20.0 × 20.0 × 1.5cm	500 pcs.
Art.no. N129	☐	26.0 × 26.0 × 1.8cm	500 pcs.
Art.no. N130	☐	26.0 × 13.0 × 1.5cm	500 pcs.

PLATE WAVE

Art.no. N132	☐	8.0 × 8.0 × 0.9cm	500 pcs.
Art.no. N133	☐	15.0 × 15.0 × 0.9cm	500 pcs.



Art.no. N133



Art.no. N464

PLATE DEDRA

Art.no. N463	☐	22.4 × 22.4 × 1.0cm	1-part	350 pcs.
Art.no. N464	☐	26.0 × 11.0 × 1.2cm	3-part	450 pcs.



Art.no. N463

PLATE TRIANGLE

Art.no. N131	☐	26.1 × 12.5 × 1.3cm	with dip compartment	500 pcs.
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Art.no. N468

Art.no. N467

PLATE KOMODO

Art.no. N465	☐	9.0 × 9.0 × 1.5cm	1600 pcs.
Art.no. N468	☐	18.0 × 18.0 × 1.5cm	400 pcs.
Art.no. I3099	☐	22.0 × 22.0 × 1.5cm	500 pcs.
Art.no. N466	☐	18.0 × 9.0 × 1.5cm	800 pcs.
Art.no. N467	☐	27.0 × 9.0 × 1.5cm	400 pcs.

The Komodo line is not available in all countries.



BOWL ROUND, NATURAL
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BOWL ROUND, NATURAL
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BOWL JENNY
Art. no. 10762, page 32

BOWL RECTANGULAR
Art. no. 10056, page 32

PLATE ROUND, NATURAL
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PLATE KARO
Art. no. NI28, page 29



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PLATE ELEGANCE
Art. no. I4172, page 28

Art.no. 10762



Art.no. 10056

DESSERT BOWL

Art. no. 10762	△	12.0 × 9.0 × 8.0 cm	150 ml	400 pcs.
Art. no. 10056	□	12.0 × 8.0 × 4.5 cm	300 ml	600 pcs.

DIP-DISHES

Art. no. 15356	□	6.5 × 6.5 × 1.2 cm	plate	2400 pcs.
Art. no. N132	□	8.0 × 8.0 × 0.9 cm	wave	500 pcs.
Art. no. N465	□	9.0 × 9.0 × 1.5 cm	komodo	1600 pcs.
Art. no. 15355	○	8.0 × 5.4 × 1.0–2.7 cm	oval	2400 pcs.
Art. no. 15354	△	9.5 × 6.0 × 1.2 cm	leaf	2400 pcs.
Art. no. 15357	△	10.5 × 5.2 × 0.5–2.0 cm	drop	2400 pcs.
Art. no. 10763	△	12.8 × 6.5 × 1.7 cm	swing	600 pcs.

Art.no. N132

Art.no. N465

Art.no. 15356

Art.no. 15357

Art.no. 15355

Art.no. 10763

Art.no. 15354

Art.no. 15303

Art.no. 15546



Art.no. 10135

DIP-DISH ROUND

Art. no. 15546	○	Ø 6.2 × 1.8 cm	30 ml	1800 pcs.
Art. no. 10135	○	Ø 6.2 × 3.0 cm	60 ml	2000 pcs.
Art. no. 15303	Lid PLA, transparent, for art.no. 10135/15546			2000 pcs.

FOOD BOX WITH HINGED LID

Art. no. 3479	□	18.5 × 14.0 × 7.4 cm	1-part	250 pcs.
Art. no. 3448	□	23.5 × 14.0 × 6.7 cm	1-part	250 pcs.
Art. no. 3463	□	23.5 × 19.5 × 7.5 cm	1-part	250 pcs.
Art. no. 3467	□	23.5 × 19.5 × 7.5 cm	2-part	250 pcs.
Art. no. 3468	□	23.5 × 19.5 × 7.5 cm	3-part	250 pcs.



Art.no. 3467

Art.no. 3468



Art.no. 3470

BURGER BOX WITH HINGED LID

Art.no. 3470	12.0 × 12.0 × 6.8cm	small	500 pcs.
Art.no. 3474	13.5 × 13.5 × 7.8cm	medium	500 pcs.
Art.no. 13275	15.0 × 15.0 × 8.0cm	large	500 pcs.



BOWL OVAL

Art.no. 5019	○ 18.0 × 11.0 × 4.3cm	320ml	500 pcs.
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Art.no. 3455

Art.no. 3452

BOWL SQUARE

Art.no. 3452	□ 13.0 × 13.0 × 4.2cm	240ml	500 pcs.
Art.no. 3453	□ 13.0 × 13.0 × 5.9cm	350ml	500 pcs.
Art.no. 3455	Lid sugar cane, for art.no. 3452/3453		500 pcs.

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Art.no. 12012

Art.no. N397

MENU TRAY RECTANGULAR

Art.no. 3456	□ 20.5 × 13.0 × 4.5cm	500ml	1-part	500 pcs.
Art.no. 3457	□ 20.5 × 13.0 × 5.6cm	650ml	1-part	500 pcs.
Art.no. N395	□ 22.9 × 15.3 × 5.0cm	850ml	1-part	250 pcs.
Art.no. N396	□ 22.9 × 15.3 × 5.7cm	1000ml	1-part	250 pcs.
Art.no. N397	□ 22.9 × 15.3 × 5.7cm	1000ml	2-part	250 pcs.
Art.no. 5364	□ 24.0 × 15.4 × 4.0cm	500/260ml	2-part, with lid	200 pcs.
Art.no. 3462	Lid sugar cane, for art.no. 3456/3457			500 pcs.
Art.no. N398	Lid sugar cane, for art.no. N395/N396/N397			250 pcs.
Art.no. 12049	Lid PLA, transparent, for art.no. 3456/3457			500 pcs.
Art.no. 12012	Lid PLA, transparent, for art.no. N395/N396/N397			500 pcs.

Clever enhancement

COMPLETE READY MEAL SOLUTIONS

The disposable trays and bowls made from sugar cane can optionally **be bio-laminated, which gives them additional advantages**. Foods with longer holding times, dressed salads, sauce-based dishes and other juicy meals are no problem for these naturessse menu trays. They withstand the cold of the freezer as well as the heat of the microwave or oven (see table of applications on page 9), meaning that they can also be used to reheat food. As an **integrated solution**, they can be closed **with peelable sealing film in**

naturessse quality or **with lids made of PLA or sugar cane**. With these, you give your customers precisely what they are wanting: a delicious ready meal that can be transported safely, warmed up easily or frozen effortlessly.

Discover the intelligent, sustainable, integrated solutions for ready meals on the following two pages. For further information, please see our naturessse product folder **«Ready meals naturally packed»**.

SYSTEM 1: CLOSURE WITH SEALING FILM



01 Menu tray sugar cane, bio-laminated



02 Sealing film in naturessse quality



03 Integrated solution

SYSTEM 2: CLOSURE WITH LID



01 Menu tray sugar cane, bio-laminated



02 Lid made of PLA or sugar cane



03 Integrated solution



WIDE RANGE
of applications
AND LONGER
holding times

All trays
also available
WITHOUT BIO-
LAMINATION
p. 38/39

BOWL SQUARE, NATURAL, BIO-LAMINATED

Art. no. 18004		17.0 × 17.0 × 4.0 cm	500 ml	500 pcs.
Art. no. 18005		17.0 × 17.0 × 5.5 cm	750 ml	500 pcs.
Art. no. 15361		Lid sugar cane, for art. no. 18004/18005		500 pcs.
Art. no. 15258		Lid PLA, transparent, with recess for wrapper, for art. no. 18004/18005		500 pcs.
Art. no. 16823		Lid PLA, transparent, with notch, with recess for wrapper, for art. no. 18004/18005		500 pcs.



Lid with recess
for wrapper
Art. no. 15258



Art. no. 18004

Art. no. 18006



Art. no. 18008

BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Art. no. 18006		19.5 × 17.0 × 4.0 cm	600 ml	1-part	500 pcs.
Art. no. 18007		19.5 × 17.0 × 5.6 cm	900 ml	1-part	500 pcs.
Art. no. 18008		19.5 × 17.0 × 5.6 cm	530/250 ml	2-part	400 pcs.
Art. no. 15360		Lid sugar cane, natural, for art. no. 18006/18007/18008			500 pcs.
Art. no. 15260		Lid PLA, transparent, with recess for wrapper, for art. no. 18006/18007/18008			500 pcs.
Art. no. 16821		Lid PLA, transparent, with notch, with recess for wrapper, for art. no. 18006/18007/18008			500 pcs.

BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Lid, with notch
Art. no. 15545

Art. no. 18009		23.0 × 16.5 × 3.0 cm	600 ml	300 pcs.
Art. no. 18010		23.0 × 16.5 × 4.7 cm	950 ml	300 pcs.
Art. no. 17914		Lid sugar cane, natural, for art. no. 18009/18010		300 pcs.
Art. no. 15545		Lid PLA, transparent, with notch, with recess for wrapper, for art. no. 18009/18010		400 pcs.



Art. no. 17914

Art. no. 18009



Art. no. 18009

MENU TRAY RECTANGULAR, BIO-LAMINATED

Art. no. 13049		20.5 × 13.0 × 4.5cm	500ml	1-part	500 pcs.
Art. no. 12858		20.5 × 13.0 × 5.6cm	650ml	1-part	500 pcs.
Art. no. 12859		22.9 × 15.3 × 5.0cm	850ml	1-part	250 pcs.
Art. no. 12860		22.9 × 15.3 × 5.7cm	1000ml	1-part	250 pcs.
Art. no. 12861		22.9 × 15.3 × 5.7cm	1000ml	2-part	250 pcs.
Art. no. 3462		Lid sugar cane, for art. no. 13049/12858			500 pcs.
Art. no. N398		Lid sugar cane, for art. no. 12859/12860/12861			250 pcs.
Art. no. 12049		Lid PLA, transparent, for art. no. 13049/12858			500 pcs.
Art. no. 12012		Lid PLA, transparent, for art. no. 12859/12860/12861			500 pcs.



Art. no. 12860

Art. no. 16327
sealing film

MENU TRAY SQUARE, BIO-LAMINATED

Art. no. 12857		13.0 × 13.0 × 5.9cm	350ml		500 pcs.
Art. no. 3455		Lid sugar cane, for art. no. 12857			500 pcs.



Art. no. 12857

MENU TRAY, BIO-LAMINATED

Art. no. 12895		22.7 × 17.8 × 4.3cm	1050ml	1-part	250 pcs.
Art. no. 12896		22.7 × 17.8 × 4.5cm	640/410ml	2-part	250 pcs.
Art. no. 12897		22.7 × 17.8 × 4.5cm	510/225/180ml	3-part	250 pcs.
Art. no. 15167		Lid sugar cane, for art. no. 12895/12896/12897			250 pcs.
Art. no. 13309		Lid PLA, transparent, for art. no. 12895/12896/12897			250 pcs.



Art. no. 12896

Art. no. 16327
sealing film

Suitable
FOR ALL
LAMINATED
TRAYS



SEALING FILM

Art. no. 16327	Sealing film 18.5cm × 250 linear meters	printed, naturelle	1 reel
Art. no. 17632	Sealing film 18.5cm × 250 linear meters	unprinted	1 reel

BOWL ROUND, NATURAL

Art. no. N154	○	Ø 18.0 × 4.0 cm	400 ml	with rim	500 pcs.
Art. no. 14970	○	Ø 21.0 × 4.5 cm	600 ml	without rim	500 pcs.
Art. no. 14971	○	Ø 21.0 × 6.0 cm	900 ml	without rim	250 pcs.
Art. no. 15370		Flat lid PLA, transparent, for art. no. 14970/14971			500 pcs.
Art. no. 13343		Domed lid PLA, transparent, with recess for wrapper, for art. no. 14970/14971			240 pcs.
Art. no. 15548	○	Ø 15.1 × 6.0 cm	600 ml	without rim	300 pcs.
Art. no. 15549	○	Ø 19.5 × 5.2 cm	900 ml	without rim	640 pcs.
Art. no. 15550	○	Ø 19.5 × 6.5 cm	1200 ml	without rim	540 pcs.
Art. no. 17491		Domed lid PLA, transparent, with recess for wrapper, for art. no. 15548			500 pcs.
Art. no. 15543		Domed lid PLA, transparent, with recess for wrapper, for art. no. 15549/15550			240 pcs.

Art. no. N154



Art. no. 15543



Art. no. 15550

Art. no. 15361



Art. no. 14966

Also available
WITH BIO-
LAMINATION
for sauce
dishes p. 36

BOWL SQUARE, NATURAL

Art. no. 14966	□	17.0 × 17.0 × 4.0 cm	500 ml	500 pcs.
Art. no. 14967	□	17.0 × 17.0 × 5.5 cm	750 ml	500 pcs.
Art. no. 15361		Lid sugar cane, natural, for art. no. 14966/14967		500 pcs.
Art. no. 15258		Lid PLA, transparent, with recess for wrapper, for art. no. 14966/14967		500 pcs.
Art. no. 16823		Lid PLA, transparent, with notch, with recess for wrapper, for art. no. 14966/14967		500 pcs.

BOWL RECTANGULAR, NATURAL

Art. no. 14968	□	19.5 × 17.0 × 4.0 cm	600 ml	1-part	500 pcs.
Art. no. 14969	□	19.5 × 17.0 × 5.6 cm	900 ml	1-part	500 pcs.
Art. no. 16147	□	19.5 × 17.0 × 5.6 cm	530/250 ml	2-part	400 pcs.
Art. no. 15360		Lid sugar cane, natural, for art. no. 14968/14969/16147			500 pcs.
Art. no. 15260		Lid PLA, transparent, with recess for wrapper, for art. no. 14968/14969/16147			500 pcs.
Art. no. 16821		Lid PLA, transparent, with notch, with recess for wrapper, for art. no. 14968/14969/16147			500 pcs.

Art. no. 16147



STYLISH
PROTECTION
before first
opening

Art. no. 13343

Art. no. 16070



Art. no. 14971

WRAPPER



Art. no. 16070 Wrapper PaperWise 55.0 × 3.3 cm self-adhesive 1000 pcs.

BOWL RECTANGULAR, NATURAL

Art.no. 15551	□ 23.0 × 16.5 × 3.0 cm	600 ml	300 pcs.
Art.no. 15552	□ 23.0 × 16.5 × 4.7 cm	950 ml	300 pcs.
Art.no. 17914	Lid sugar cane, natural, for art.no. 15551/15552		300 pcs.
Art.no. 15545	Lid PLA, transparent, with recess for wrapper, for art.no. 15551/15552		400 pcs.



MENU TRAY RECTANGULAR, NATURAL

Art.no. 12400	□ 20.5 × 13.0 × 4.5 cm	500 ml	1-part	500 pcs.
Art.no. 17022	□ 20.5 × 13.0 × 5.6 cm	650 ml	1-part	500 pcs.
Art.no. 12402	□ 22.9 × 15.3 × 5.0 cm	850 ml	1-part	250 pcs.
Art.no. 17023	□ 22.9 × 15.3 × 5.7 cm	1000 ml	1-part	250 pcs.
Art.no. 17024	□ 22.9 × 15.3 × 5.7 cm	500/260 ml	2-part	250 pcs.
Art.no. 12401	Lid sugar cane, natural, for art.no. 12400/17022			500 pcs.
Art.no. 12403	Lid sugar cane, natural, for art.no. 12402/17023/17024			250 pcs.
Art.no. 12049	Lid PLA, transparent, for art.no. 12400/17022			500 pcs.
Art.no. 12012	Lid PLA, transparent, for art.no. 12402/17023/17024			500 pcs.



BOWL WITH HINGED LID, NATURAL

Art.no. 15689	○ Ø 13.0 × 8.0 cm	550 ml	200 pcs.
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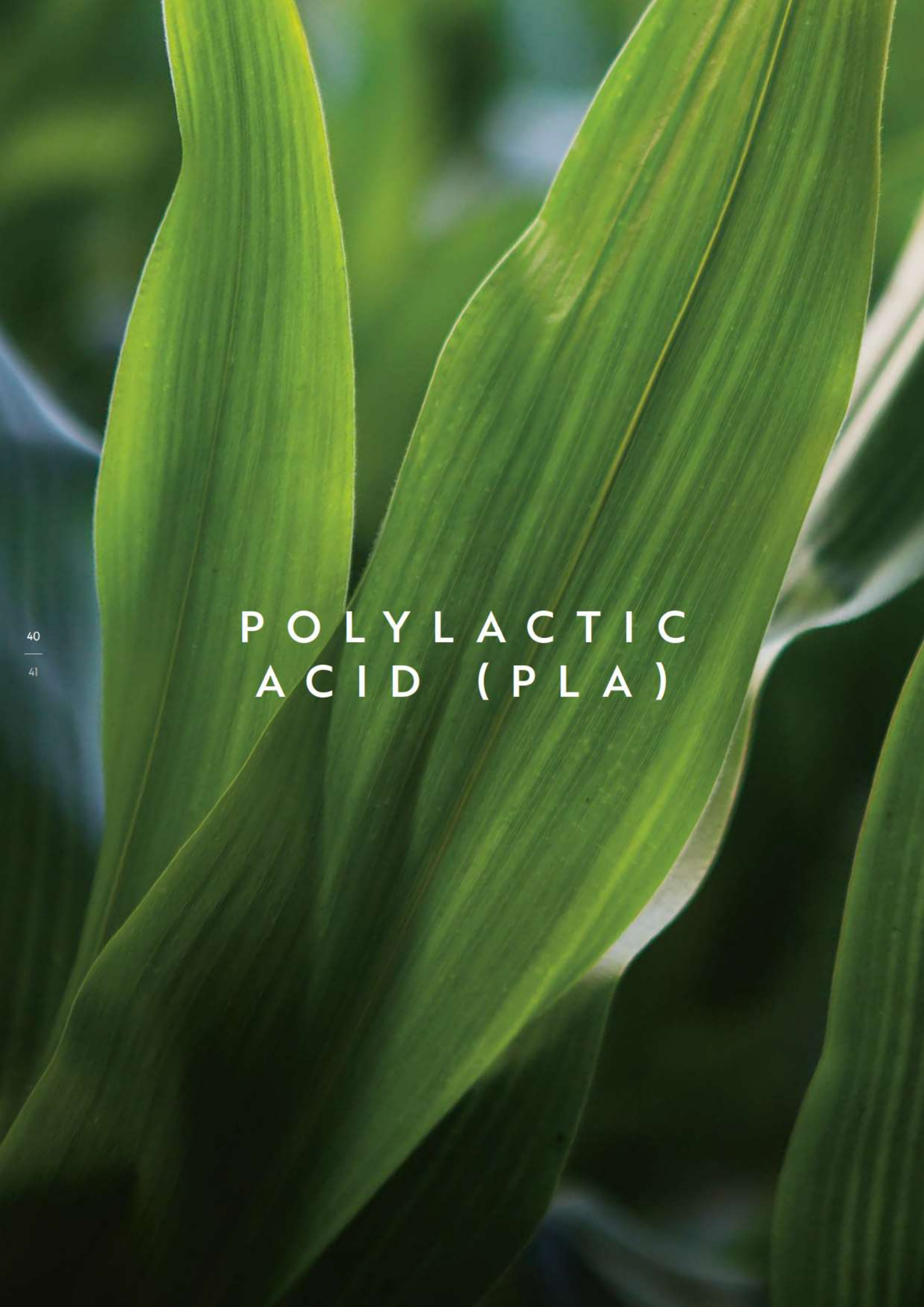
PLATE ROUND, NATURAL

Art.no. N151	○ Ø 18.0 × 1.6 cm	500 pcs.
Art.no. N152	○ Ø 23.0 × 2.0 cm	500 pcs.
Art.no. N157	○ Ø 26.0 × 2.3 cm	500 pcs.
Art.no. N153	○ 26.0 × 19.5 × 2.0 cm	500 pcs.

PLATE ROUND, NATURAL

Art.no. 16366	○ Ø 26.0 × 1.9 cm	with dip compartment and cup holder	420 pcs.
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A close-up photograph of several green corn leaves, showing their characteristic parallel veins and wavy edges. The leaves are illuminated by natural light, creating a vibrant green color with some highlights and shadows. The background is blurred, focusing attention on the texture of the leaves.

POLYLACTIC ACID (PLA)



LOOKS LIKE CONVENTIONAL PLASTIC

Even if they look very similar, the naturesses PLA products have nothing at all to do with conventional plastic. Because instead of using a finite resource, i.e. petroleum, they are made from an inexhaustible resource: natural lactic acid. And since this is obtained from starch derived from sugar cane, the disposable tableware is 100 percent natural, 100 percent biodegradable and eco-friendly.



Polylactic Acid (PLA)

LACTIC ACID AS AN ALTERNATIVE TO PETROLEUM



01

*Raw material, e.g. maize,
manioc and sugar cane*



02

Granulated starch



03

Finished product

The use of plastic is under fire. But we are talking about conventional plastic, which is made from petroleum or polyethylene and is not naturally **biodegradable**. With the natural alternative, lactic acid, plastic-like products can be manufactured that not only have all the positive properties of conventional plastics, but also offer valuable advantages such as complete biodegradability and **climate-friendly** production. The 100 percent natural polylactides, commonly known as polylactic acids or PLA for short, are gained through the fermentation of carbohydrates – such as the starch

derived from fast-growing sugar cane. Soon we will have the capabilities to produce PLA from starch obtained solely from residues of nature.

Our PLA is **transparent, sturdy and shatterproof**. It can also be moulded into almost any shape and even used as a transparent film. Products made of PLA are eminently suitable for cold applications up to 45°C and are **lighter** than conventional materials – with no compromises in terms of function and stability. And in total harmony with nature.



Art.no. 15717



Art.no. 15718

CHAMPAGNE GLASS

Art.no. 15717 Ø 5.5 × 15.0 × 3.0 cm
1.0 dl, calibrated



2-part

135 pcs.

WINE GLASS

Art.no. 15718 Ø 7.2 × 11.0 × 3.0 cm
1.0 dl, calibrated



2-part

105 pcs.

BEER CUP WITH FOAM EDGE

Art.no. 15447 Ø 9.6 cm 3.0 dl, calibrated 1200 pcs.



KOVA BY NATURESSE

Art.no. 18348 5.0 × 5.0 × 4.5 cm 60 ml 300 pcs.

Art.no. 18349 4.0 × 4.0 × 8.2 cm 100 ml 300 pcs.

Art.no. 18350 5.9 × 5.9 × 7.2 cm 160 ml 400 pcs.

Art.no. 18351 7.2 × 7.2 × 7.2 cm 220 ml 400 pcs.

Art.no. 19348 Mini fork CPLA black, 10 cm 1000 pcs.

Art.no. 19349 Mini spoon CPLA black, 10 cm 1000 pcs.

See
page 55/56 for
MATCHING
CUTLERY



Art.no. 18351



Art.no. 18350



Art.no. 18349



Art.no. 18348



Art.no. 19348



Art.no. 19349



See p. 63
FOR PAPER
DRINKING
STRAWS

DRINKING STRAW

Art. no. 18918	Ø 0.6 × 23.0 cm	black	individually wrapped	4000 pcs.
Art. no. 16232	Ø 0.6 × 23.0 cm	green	individually wrapped	4000 pcs.
Art. no. N575	Ø 0.6 × 25.0 cm	black	unwrapped	5000 pcs.
Art. no. N574	Ø 0.6 × 25.0 cm	green	unwrapped	5000 pcs.
Art. no. N573	Ø 0.6 × 25.0 cm	white	unwrapped	5000 pcs.
Art. no. 15001	Ø 0.6 × 25.0 cm	red	unwrapped	5000 pcs.
Art. no. 19038	Ø 0.8 × 15.0 cm	black	unwrapped	5000 pcs.
Art. no. 16397	Ø 0.8 × 25.0 cm	white	unwrapped	5000 pcs.
Art. no. 19625	Ø 0.8 × 25.0 cm	black	unwrapped	5000 pcs.



Dome lid with
straw hole
Art. no. 2827
page 45

Art. no. 2823
page 45

Art. no. 15001



Art. no. N574

Art. no. N573



Art. no. N575

DRINKING CUP

Art.no. 15447



With calibration mark

Art.no.	N146	Ø 7.6 cm	2.0 dl		1000 pcs.
Art.no.	13756	Ø 7.6 cm	2.0 dl	printed, naturesses	1000 pcs.
Art.no.	N391	Ø 7.6 cm	2.0 dl		2250 pcs.
Art.no.	N197	Ø 7.6 cm	2.5 dl		1000 pcs.
Art.no.	15447	Ø 9.6 cm	3.0 dl	beer cup, with foam edge	1200 pcs.
Art.no.	2823	Ø 9.6 cm	3.0 dl		1200 pcs.
Art.no.	N147	Ø 9.6 cm	3.0 dl	light	1200 pcs.
Art.no.	2824	Ø 9.6 cm	4.0 dl		1200 pcs.
Art.no.	2825	Ø 9.6 cm	5.0 dl		1200 pcs.

Without calibration mark

Art.no.	3172	Ø 4.5 cm	0.3 dl	spirits glass	3000 pcs.
Art.no.	13308	Ø 7.0 cm	1.5 dl	vending cup	2000 pcs.
Art.no.	5013	Ø 7.0 cm	2.0 dl	vending cup	2000 pcs.
Art.no.	2749	Ø 9.6 cm	2.0 dl		1000 pcs.



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45

LID FOR DRINKING CUP

Drinking lid

Art.no.	19772	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with hinged tab	1000 pcs.
Art.no.	19773	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with drinking opening	1000 pcs.

Flat lid

Art.no.	10379	Ø 7.6 cm	2.0 dl/2.5 dl	with straw opening	1000 pcs.
Art.no.	2826	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with straw opening	1200 pcs.
Art.no.	16601	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	without straw opening	1200 pcs.

Dome lid with straw hole

Art.no.	10063	Ø 7.6 cm	2.0 dl/2.5 dl	not stackable	1000 pcs.
Art.no.	2827	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Art.no.	11645	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.

Dome lid without straw hole

Art.no.	N544	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Art.no.	11151	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.
Art.no.	15745	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable, «push & click»	750 pcs.

Art.no. 19773



Art.no. 11645

Art.no. 2823



Combinable as you please: THE CUP SYSTEMS

Open, mix, enjoy. With the three cup systems from naturessse, muesli stays crispy and fresh ingredients crunchy. The innovative features mean the food can be mixed in the cup immediately prior to consumption.



Domed lid «push & click»
Art. no. 15745

Insert/portion cup
Art. no. 15747

Cup
Art. no. 2823

SYSTEM 1: WITH «PUSH & CLICK»

The «push & click» dome lid not only locks the cup, but also the insert cup, which clicks into the lid. This completely locks the entire combination.



Lid «push & click»

Art. no. 15745 Ø 9.6 cm suitable for all Ø 9.6 cm cups and for portion cups art. no. 15746/15747/N373 750 pcs.

Insert/portion cup

Art. no. 15746 Ø 7.6 × 2.5 cm 60 ml 1000 pcs.
Art. no. 15747 Ø 7.6 × 3.5 cm 90 ml 1000 pcs.
Art. no. N373 Ø 7.6 × 4.5 cm 120 ml 1000 pcs.

Flat lid for insert/portion cup

Art. no. 17111 Ø 7.6 cm for art. no. 15746/15747/N373 1000 pcs.

The lid
turns the
insert cup into
A PORTION
CUP

SYSTEM 2: WITH INSERT CUP

The insert cup is inserted flush into the drinking cup and is held firmly by the edge of the cup. Both cups are securely closed with the lid.

Art. no.	11151	Ø 9.6 cm suitable for all cups with Ø 9.6 cm	1200 pcs.
Art. no.	N347	Ø 9.0 × 2.8 cm 100 ml	1000 pcs.
Art. no.	2823	Ø 9.6 × 10.6 cm 300 ml	1200 pcs.



SYSTEM 2: WITH SHALLOW INSERT

The drinking cup is fitted with a separator that keeps a separate lidded sauce cup firmly in its place – for crunchy or other ingredients. The dome lid holds the integrated solution together.

Art. no.	11151	Ø 9.6 cm suitable for all cups with Ø 9.6 cm	1200 pcs.
Art. no.	10536	Lid for art. no. 10048	2000 pcs.
Art. no.	10048	Ø 7.0 × 2.5 cm 60 ml	2000 pcs.
Art. no.	11318	Ø 9.6 cm	1000 pcs.
Art. no.	10051	Ø 9.6 × 7.5 cm 250 ml	1200 pcs.

INSERT/PORTION CUP

Art. no. 10048	Ø 7.0 × 2.5cm	60 ml	2000 pcs.
Art. no. 10049	Ø 7.0 × 4.0cm	90 ml	2000 pcs.
Art. no. 10050	Ø 7.0 × 4.7cm	120 ml	2000 pcs.
Art. no. 10536	Flat lid, for art. no. 10048/10049/10050		2000 pcs.
Art. no. 15746	Ø 7.6 × 2.5cm	60 ml	1000 pcs.
Art. no. 15747	Ø 7.6 × 3.5 cm	90 ml	1000 pcs.
Art. no. N373	Ø 7.6 × 4.5cm	120 ml	1000 pcs.
Art. no. 17111	Flat lid, for art. no. 15746 /15747/N373		1000 pcs.



HIGH-LIGHT



DESSERT CUP

Art. no. 19475	Ø 7.6 × 6.1 cm	145 ml
Art. no. 19476	Ø 9.6 × 6.3 cm	260 ml
Art. no. 19477	Ø 9.6 × 10.7 cm	430 ml
Art. no. 19478	Ø 12.1 × 7.7 cm	500 ml

Art. no. 19479 Lid transparent, with recess for wrapper, for art. no. 19475

Art. no. 19480 Lid transparent, with recess for wrapper, for art. no. 19476/19477

Art. no. 19481 Lid transparent, with recess for wrapper, for art. no. 19478

FOOD CONTAINER DELI

Art. no. 16404	Ø 12.1 × 3.5cm	240 ml	1000 pcs.
Art. no. 16405	Ø 12.1 × 5.1cm	350 ml	1000 pcs.
Art. no. 16406	Ø 12.1 × 7.3cm	500 ml	1000 pcs.
Art. no. 19498	Ø 12.1 × 11.0 cm	750 ml	600 pcs.
Art. no. 16403	Flat lid, for art. no. 16404/16405/16406/19498		1000 pcs.
Art. no. 19481	Lid, with recess for wrapper, for art. no. 16404/16405/16406/19498		1000 pcs.





BOWL ROUND

Art. no. 2757 ○ Ø 14.5 × 6.5cm 700ml 600 pcs.

Art. no. 2758 Flat lid, for art. no. 2757 600 pcs.

Art. no. 12560



BOWL FLOWER

Art. no. 14517 △ Ø 17.0 × 7.1cm 720ml 300 pcs.

Art. no. 13650 △ Ø 17.0 × 8.3cm 950ml 300 pcs.

Art. no. 12559 △ Ø 17.0 × 11.2cm 1400ml 600 pcs.

Art. no. 12560 Flat lid, for art. no. 14517/
13650/12559 600 pcs.

Art. no. 12559



BOWL WITH HINGED LID

Art. no. 17522 ○ 10.4 × 11.2 × 6.5cm 250ml 200 pcs.

Art. no. 17523 ○ 10.4 × 11.2 × 8.3cm 350ml 200 pcs.

Art. no. 17524 ○ 16.2 × 17.0 × 6.3cm 600ml 100 pcs.

Art. no. 17525 ○ 16.2 × 17.0 × 7.7cm 800ml 100 pcs.

Art. no. 17526 ○ 16.2 × 17.0 × 10.0cm 1000ml 100 pcs.

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BOWL SQUARE, WITH LID

Transparent bowl with transparent lid

Art. no. N579 □ 12.6 × 12.6 × 5.5cm 240ml 360 pcs.

Art. no. N580 □ 12.6 × 12.6 × 7.2cm 360ml 360 pcs.

Art. no. N581 □ 12.6 × 12.6 × 8.7cm 480ml 360 pcs.

Art. no. N582 □ 19.2 × 19.2 × 6.5cm 720ml 300 pcs.

Art. no. N584 □ 19.2 × 19.2 × 7.8cm 960ml 300 pcs.

Black bowl with transparent lid

Art. no. 14359 □ 12.6 × 12.6 × 5.5cm 240ml 360 pcs.

Art. no. 14360 □ 12.6 × 12.6 × 7.2cm 360ml 360 pcs.

Art. no. 14361 □ 12.6 × 12.6 × 8.7cm 480ml 360 pcs.

Art. no. N583 □ 19.2 × 19.2 × 6.5cm 720ml 300 pcs.

Art. no. N585 □ 19.2 × 19.2 × 7.8cm 960ml 300 pcs.



Art. no. N583



Art. no. N581

BOWL SQUARE, BLACK
Art. no. N583, page 49

WINE GLASS
Art. no. 15718, page 43

BOWL FLOWER
Art. no. 2559, page 49

KOVA BY NATURESSE
Page 43

DRINKING CUP
Art. no. 15447, page 43/45

CRYSTALLISED
POLYLACTIC ACID
(CPLA)

A decorative graphic featuring a plant with green leaves and a yellowish-green seed head, positioned at the top and bottom of a large, light beige circular frame. The frame has a white inner circle and a white outer ring.

PERFECT BECOMES EVEN MORE PERFECT

A transformation that could not have been better. Crystallised polylactic acid (CPLA) is produced by crystallising PLA, a material that is already impressive in its own right. The process makes the biodegradable material additionally heat-resistant and extremely rigid.

Crystallised Polylactic Acid (CPLA)

CRYSTALLISING OUT THE STRENGTHS



01

*Raw material
e.g. sugar cane and manioc*



02

*Granulated starch +
heat and crystallisation*

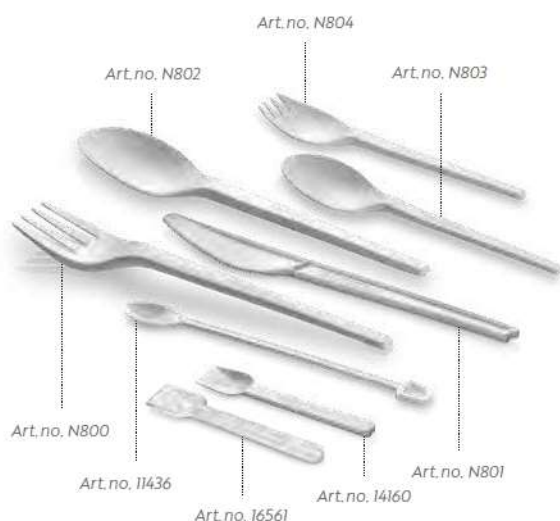


03

Finished product

Sometimes a perfect product can be turned into an even more perfect product by crystallising out further benefits. This is the case with polylactic acid (PLA), which is the raw material for CPLA (crystallised polylactic acid). The crystallisation process brings out further strengths of the natural raw material: CPLA is perfect for **warm applications** and can withstand temperatures up to 85°C, making it ideal for coffee cups, for example. The material also becomes more **rigid**, which makes it possible, among other things, to produce ex-

tremely robust cutlery. Crystallisation makes the CPLA naturally milky in colour. With the addition of colour, the naturess range of cutlery can also be supplied in beige or black, which underscores the **aesthetics**. CPLA is also pleasantly natural to the touch. Pure PLA is used in the naturess CPLA products – no mixed compounds are used. The raw material base is guaranteed GMO-free and is processed into 100 percent biodegradable, stylish products without the addition of petroleum.



CUTLERY WHITE

Art.no. N801		Knife	16.8cm	1000 pcs.
Art.no. N800		Fork	16.8cm	1000 pcs.
Art.no. N802		Spoon	16.8cm	1000 pcs.
Art.no. N269		Teaspoon	10.0cm	2000 pcs.
Art.no. N803		Teaspoon	12.8cm	1000 pcs.
Art.no. N804		Spork	12.4cm	1000 pcs.
Art.no. 11436		Stirrer	13.1cm	3000 pcs.
Art.no. 14160		Ice cream spoon	9.8cm	2000 pcs.
Art.no. 16561		Ice cream spoon	9.8cm	2000 pcs.
		PLA, transparent		

CUTLERY SMART WHITE

Art.no. 14161		Knife	16.5cm	1000 pcs.
Art.no. 14162		Fork	16.5cm	1000 pcs.
Art.no. 14163		Spoon	16.5cm	1000 pcs.



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CUTLERY BLACK

Smart

Art.no. 16577		Knife	16.5cm	1000 pcs.
Art.no. 16578		Fork	16.5cm	1000 pcs.
Art.no. 16579		Spoon	16.5cm	1000 pcs.
Art.no. 16707		Teaspoon	12.8cm	1000 pcs.

Mini

Art.no. 19348		Mini fork	10.0cm	1000 pcs.
Art.no. 19349		Mini spoon	10.0cm	1000 pcs.

CUTLERY BEIGE

Art.no. 13029		Knife	16.8cm	1000 pcs.
Art.no. 13028		Fork	16.8cm	1000 pcs.
Art.no. 13030		Spoon	16.8cm	1000 pcs.
Art.no. 13031		Teaspoon	12.8cm	1000 pcs.



CUTLERY SET WHITE

Art. no. 10220   Knife, fork, napkin 3-part 250 sets

Art. no. 10046   Knife, fork, teaspoon, napkin 4-part 250 sets

Art. no. 10046

Art. no. 10220

CUTLERY SET SMART BLACK

Art. no. 19268  Fork, napkin 2-part 500 sets

Art. no. 19269  Spoon, napkin 2-part 500 sets

Art. no. 19267   Knife, fork, napkin 3-part 250 sets

Art. no. 19266   Knife, fork, spoon, napkin 4-part 250 sets

Naturally
packaged in
BIO-FILM



Art. no. 19268



Art. no. 19269



Art. no. 19267



Art. no. 19266

CUTLERY SET BEIGE

Art. no. 13032   Knife, fork, napkin 3-part 250 sets

Art. no. 13033   Knife, fork, teaspoon, napkin 4-part 250 sets

Art. no. 13033

Art. no. 13032



VENDING CUP

Art. no. 15335 Ø 7.03 × 9.0 cm 1.8dl 3000 pcs.



56

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DOMED LID FOR CARDBOARD CUP

White

Art. no.	15152	Ø 6.0 cm	1.0 dl	500 pcs.
Art. no.	15153	Ø 7.0 cm	1.8 dl	500 pcs.
Art. no.	2837	Ø 8.0 cm	2.0 dl	1000 pcs.
Art. no.	2590	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.

Black

Art. no.	19073	Ø 8.0 cm	2.0 dl	1000 pcs.
Art. no.	19074	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.



Art. no. 15152

Art. no. 5096
page 62



Art. no. 19073

Art. no. 5097
page 62

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CELLULOSE / WOOD



The mark of
responsible forestry



FOR ONCE YOU ARE BARKING UP THE RIGHT TREE

Nature shows us the right path to follow
when it comes to avoiding conventional plastics.

It leads us directly into the FSC® forests,
where wood and cellulose are harvested
for natural packaging. The FSC® certificate
guarantees the lasting protection of the forest
and the plants and animals that live in it.
For tableware that is not only 100 percent
natural, but also 100 percent honest.

58

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Cellulose/wood with FSC® certificate A FOREST OF BENEFITS



01

Raw material wood



02

Cellulose fibres



03

Finished product

Cellulose is a perfect raw material for making natural disposable tableware or packaging. But it all depends on where the cellulose comes from. For the production of the 100 percent biodegradable *naturesse* cardboard range, our manufacturers use cellulose from FSC®-certified forests and from controlled sources. The FSC® label is a clear indication that the product originates from responsible forestry and so ensures the **protection of plants, animals, ecosystems**, soils and landscapes. An additional PLA layer, such as that used in our

paper cups, also makes the products **heat and moisture resistant**. In addition to their natural aesthetics, the wood, cardboard and paper products are also custom-printable and offer great freedom for stylish design. The diverse range is 100 percent biodegradable and climate-friendly.

The mark of
responsible forestry
FSC® C115267



Look for FSC® certified products.



CUTLERY BIRCH*

Art. no. 5554		Knife	16.5cm	unwrapped	2500 pcs.
Art. no. 5553		Fork	16.5cm	unwrapped	2500 pcs.
Art. no. 5536		Spoon	16.5cm	unwrapped	2500 pcs.
Art. no. 5524		Teaspoon	11.0cm	unwrapped	5000 pcs.
Art. no. 11405		Spork	14.7cm	unwrapped	2000 pcs.
Art. no. 3138		Ice cream spoon	9.6cm	unwrapped	10000 pcs.
Art. no. 4626		Chip sticker	8.5cm	unwrapped	10000 pcs.
Art. no. N763		Chip sticker	14.0cm	unwrapped	10000 pcs.
Art. no. 11406		Stirrer	11.4cm	wrapped	10000 pcs.
Art. no. 5092		Stirrer	11.4cm	unwrapped	10000 pcs.
Art. no. 11408		Stirrer	14.0cm	wrapped	10000 pcs.
Art. no. 3218		Stirrer	14.0cm	unwrapped	10000 pcs.
Art. no. N180		Stirrer	15.5cm	unwrapped	10000 pcs.
Art. no. 13786		Stirrer	19.0cm	wrapped	10000 pcs.
Art. no. 2469		Stirrer	19.0cm	unwrapped	10000 pcs.



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Art. no. 4626



Art. no. 13786



DISPENSER-BOX*

Stirrer

Art. no. 11406	11.4cm	wrapped	10000 pcs.
Art. no. 5092	11.4cm	unwrapped	10000 pcs.
Art. no. 11408	14.0cm	wrapped	10000 pcs.
Art. no. 3218	14.0cm	unwrapped	10000 pcs.
Art. no. 13786	19.0cm	wrapped	10000 pcs.

Chip sticker

Art. no. 4626	8.5cm	unwrapped	10000 pcs.
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CARDBOARD CUP WITH PLA-COATING



Printed, design green, naturese

Art. no.	5096	Ø 6.0 cm	1.0 dl	1000 pcs.
Art. no.	N142	Ø 7.0 cm	1.8 dl	1000 pcs.
Art. no.	5097	Ø 8.0 cm	2.0 dl	1000 pcs.
Art. no.	5098	Ø 9.0 cm	3.0 dl	1000 pcs.

Printed, design retro

Art. no.	13001	Ø 6.0 cm	1.0 dl	1000 pcs.
Art. no.	13002	Ø 7.0 cm	1.8 dl	1000 pcs.
Art. no.	13003	Ø 8.0 cm	2.0 dl	1000 pcs.
Art. no.	13004	Ø 9.0 cm	3.0 dl	1000 pcs.

Printed, design palm leaf

Art. no.	N082	Ø 6.0 cm	1.0 dl	1000 pcs.
Art. no.	5235	Ø 8.0 cm	2.0 dl	1000 pcs.
Art. no.	N539	Ø 9.0 cm	3.0 dl	1000 pcs.
Art. no.	11433	Ø 9.0 cm	4.0 dl	1000 pcs.



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CARDBOARD CUP DOUBLE WALL WITH PLA-COATING



Printed, design palm leaf

Art. no.	14353	Ø 8.0 cm	2.0 dl	588 pcs.
Art. no.	14354	Ø 9.0 cm	2.5 dl	480 pcs.
Art. no.	14355	Ø 9.0 cm	3.0 dl	480 pcs.
Art. no.	14356	Ø 9.0 cm	4.0 dl	560 pcs.

DOMED LID CPLA FOR CARDBOARD CUP

White

Art. no.	15152	Ø 6.0 cm	1.0 dl	500 pcs.
Art. no.	15153	Ø 7.0 cm	1.8 dl	500 pcs.
Art. no.	2837	Ø 8.0 cm	2.0 dl	1000 pcs.
Art. no.	2590	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.

Black

Art. no.	19073	Ø 8.0 cm	2.0 dl	1000 pcs.
Art. no.	19074	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.





CARDBOARD SLEEVE

Art. no.	2523	Ø 8.0cm	2.0dl	1000 pcs.
Art. no.	1220	Ø 9.0cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.



Art. no. 19536



Art. no. 15447
page 43/45

NEW

Art. no. 19533

Art. no. 19532



PAPER DRINKING STRAW

In dispenser-box of 250 pcs.

Art. no.	19532	Ø 0.6 × 23.0cm	black
Art. no.	19536	Ø 0.8 × 15.0cm	black
Art. no.	19534	Ø 0.8 × 23.0cm	black
Art. no.	19533	Ø 0.6 × 23.0cm	kraft brown
Art. no.	19537	Ø 0.8 × 15.0cm	kraft brown
Art. no.	19535	Ø 0.8 × 23.0cm	kraft brown

PAPER TABLECLOTH ROLL WITH MATER-BI-COATING



Art. no. 17976 Width 116.0 cm, 25 lfm/meter 6 pcs.
printed, design naturessa



NAPKIN PRINTED



Printed, design naturessa

Art. no. 7747 33.0 × 33.0 cm 1/8 fold white, 2-ply 2500 pcs.
Art. no. 19137 32.0 × 33.0 cm 1/8 fold natural, 1-ply 7200 pcs.



Art. no. 7747



Art. no. 19137

FRESHPACK WITH MATER-BI-COATING



In dispenser-box

Art. no. 14164 35.0 × 25.5 cm 5 kg approx. 860 sheets
Art. no. 14165 51.0 × 35.0 cm 5 kg approx. 430 sheets



Art. no. 14164



Art. no. 19733

FRESHPACK UNCOATED



Art. no. 19733 30.0 × 38.0 cm 5 kg approx. 910 sheets
Art. no. 19734 38.0 × 50.0 cm 5 kg approx. 550 sheets

ICE CREAM CUP KRAFT WITH PLA-COATING

Printed, design naturese

Art. no. 17902	Ø 7.5 × 4.5cm	100 ml	1000 pcs.
Art. no. 17903	Ø 8.5 × 5.2cm	150 ml	1000 pcs.
Art. no. 17904	Ø 9.6 × 5.2cm	240 ml	1000 pcs.
Art. no. 17905	Ø 10.5 × 6.0cm	360 ml	500 pcs.

Lid PLA

Art. no. 19248	Lid transparent, stackable, for art. no. 17902	1000 pcs.
Art. no. 19249	Lid transparent, stackable, for art. no. 17903	800 pcs.
Art. no. 19250	Lid transparent, stackable, for art. no. 17904	750 pcs.
Art. no. 19251	Lid transparent, stackable, for art. no. 17905	750 pcs.

Ice cream spoon

Art. no. 16561	Ice cream spoon PLA, transparent, 9.8cm	2000 pcs.
Art. no. 14160	Ice cream spoon CPLA, white, 9.8cm	2000 pcs.



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ICE CREAM CUP WITH PLA-COATING

Art. no. N006	Ø 7.2 × 3.9cm	90 ml	yellow	1932 pcs.
Art. no. N007	Ø 7.5 × 5.0cm	135 ml	red	1680 pcs.
Art. no. N008	Ø 8.6 × 5.0cm	200 ml	green	2010 pcs.

Ice cream spoon

Art. no. 16561	Ice cream spoon PLA, transparent, 9.8cm	2000 pcs.
Art. no. 14160	Ice cream spoon CPLA, white, 9.8cm	2000 pcs.

SOUP CUP, KRAFT
Art. no. 15531, page 68

WRAP CUP, KRAFT
Art. no. 17075, page 68

ICE CREAM CUP,
KRAFT
Art. no. 17903,
page 65

ICE CREAM SPOON, BIRCH
Art. no. 3138, page 61



**CARDBOARD CUP
DOUBLE WALL**

Art. no. 14353, page 62

BOAT, KRAFT

Art. no. 16527, page 69

**TEASPOON,
BIRCH**

Art. no. 5524, page 61

NAPKIN

Art. no. 7747, page 64

BOWL ROUND, KRAFT

Art. no. 17012, page 69

PINE-WOOD BOAT

Art. no. 10060, page 69

SPORK, BIRCH

Art. no. 11405, page 61



Art.no. 1756

Art.no. 11367

CHINA TRAY WITH PLA-COATING

Art.no. 11367 Ø 8.5 × 10.0 cm 450 ml printed, design naturesses 480 pcs.

Art.no. 1756 Chopstick bamboo, 23.0 cm 2000 pcs.



Art.no. 15771

TAKE-AWAY BOX KRAFT WITH PLA-COATING

Art.no. 15771 □ 8.5 × 6.5 × 9.0 cm 700 ml 400 pcs.

Art.no. 15772 □ 11.0 × 9.0 × 6.5 cm 800 ml 260 pcs.

Art.no. 15773 □ 15.2 × 12.0 × 6.5 cm 1400 ml 160 pcs.

Art.no. 15774 □ 16.0 × 9.0 × 6.0 cm 1000 ml 250 pcs.

Art.no. 15775 □ 20.0 × 14.0 × 6.5 cm 2000 ml 200 pcs.



Art.no. 15775

Art.no. 15773



Art.no. 17075

WRAP CUP KRAFT WITH PLA-COATING

Printed, design naturesses

Art.no. 17075 ○ Ø 8.5/6.0 × 12.0 cm 360 ml 1000 pcs.

Art.no. 17076 ○ Ø 8.0/6.0 × 14.0 cm 480 ml 1000 pcs.

SOUP CUP KRAFT WITH PLA-COATING

Printed, design naturesses

Art.no. 15529 ○ Ø 9.0 × 6.0 cm 240 ml 500 pcs.

Art.no. 15530 ○ Ø 9.0 × 8.0 cm 360 ml 500 pcs.

Art.no. 15531 ○ Ø 9.8 × 10.2 cm 480 ml 500 pcs.

Art.no. 15532 ○ Ø 11.8 × 11.0 cm 750 ml 375 pcs.

Art.no. 15533 ○ Ø 11.8 × 13.3 cm 950 ml 375 pcs.

Art.no. 15534 Flat lid kraft, stackable, for art.no. 15529/15530 500 pcs.

Art.no. 15535 Flat lid kraft, stackable, for art.no. 15531 500 pcs.

Art.no. 15536 Flat lid kraft, stackable, for art.no. 15532/15533 375 pcs.



Art.no. 15534

Art.no. 15529



BOWL WITH PLA-COATING

Printed, design naturesse

Art. no. 11434	○ Ø 10.5 × 6.5cm	390ml	500 pcs.
Art. no. 11435	○ Ø 14.8 × 6.0cm	800ml	500 pcs.
Art. no. 10920	Domed lid PLA, transparent, for art. no. 11434		500 pcs.
Art. no. 10921	Domed lid PLA, transparent, for art. no. 11435		500 pcs.

Art. no. 17592



Art. no. 17013

BOWL KRAFT WITH PLA-COATING

Printed, design naturesse

Art. no. 17011	○ Ø 15.0 × 4.5cm	480ml	300 pcs.
Art. no. 17012	○ Ø 15.0 × 6.0cm	680ml	300 pcs.
Art. no. 17013	○ Ø 18.5 × 4.9cm	840ml	300 pcs.
Art. no. 17014	○ Ø 18.5 × 6.6cm	1200ml	300 pcs.
Art. no. 17590	Flat lid PLA, transparent, stackable, for art. no. 17011/17012		300 pcs.
Art. no. 17592	Flat lid PLA, transparent, stackable, for art. no. 17013/17014		300 pcs.

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BOAT KRAFT WITH PLA-COATING



Art. no. 16527	7.5 × 4.8 × 2.7cm	1000 pcs.
Art. no. 16528	8.5 × 5.1 × 3.6cm	1000 pcs.
Art. no. 16529	10.0 × 6.0 × 4.1cm	1000 pcs.
Art. no. 16530	10.7 × 6.9 × 4.1cm	1000 pcs.
Art. no. 16531	13.7 × 8.6 × 5.2cm	500 pcs.
Art. no. 16532	16.8 × 9.6 × 5.7cm	500 pcs.

Art. no. 16532



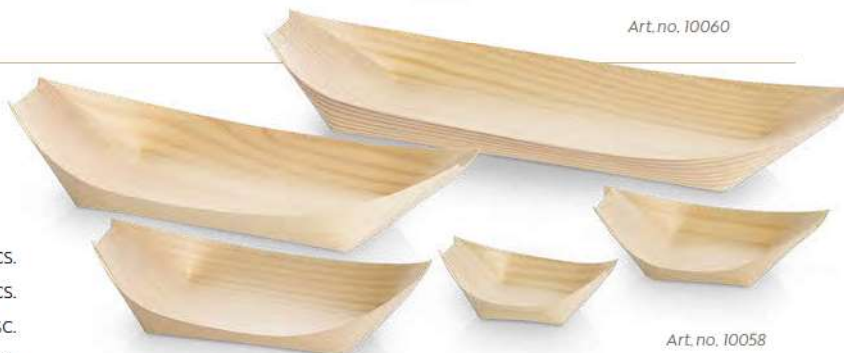
Art. no. 16527

Art. no. 10060

Art. no. 17494

PINE-WOOD* BOAT

Art. no. 10057	8.0 × 6.0 × 1.0cm	4000 pcs.
Art. no. 10058	11.0 × 6.5 × 1.5cm	4000 pcs.
Art. no. 10059	17.0 × 9.0 × 2.0cm	2000 pcs.
Art. no. 17494	22.0 × 11.5 × 2.5cm	1000 pcs.
Art. no. 10060	24.5 × 11.0 × 2.5cm	2000 pcs.



Art. no. 10059

Art. no. 10057

Art. no. 10058



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B A M B O O



NATURE'S SPEED RECORD

Bamboo is a wonder of nature. And one that grows extremely fast. The record is around 90 cm ... per day. After harvesting, the stalks re-grow without human intervention. A wonderful basis, in other words, for the production of stylish and functional take-away tableware made of sturdy cardboard – without felling a single tree.

Bamboo

THE GRASSES OF THE FUTURE



01

Raw material
bamboo stalks



02

Extracted
bamboo fibres



03

Finished product

The saying “Trees don’t grow into the sky” suggests that all good things come to an end. Bamboo, however, begs to differ. Certain types of bamboo can easily grow **half a metre in a single day** – a height that trees would only reach after many months. Once the bamboo has been cut, these grasses soon grow back again all by themselves. Bamboo needs no pesticides, no chemical fertilisers and **no artificial irrigation** to achieve its tremendous growth. All this is reason enough to make natural take-away tableware

out of it – tree-free. The cellulose of the bamboo fibres can be used to produce very sturdy cardboard that meets all take-away requirements. It has a light, brownish colour by nature. The delicate surface can be perfectly printed and is also a delight to the eye. The type of bamboo used is Moso, i.e. not the staple food of pandas, meaning that their habitat is left intact. The diverse range is 100 percent biodegradable and climate-friendly.

FOOD TRAY WITH PLA-COATING

Art.no. 19621		11.5 × 8.5 × 4.3 cm	1000 pcs.
Art.no. 19624		13.5 × 7.5 × 3.8 cm	1000 pcs.



Art.no. 19621



Art.no. 19620

BURGER BOX WITH PLA-COATING

Art.no. 19618	11.0 × 9.5 × 7.5 cm	200 pcs.
Art.no. 19619	12.0 × 11.0 × 8.0 cm	200 pcs.
Art.no. 19620	15.5 × 15.5 × 8.5 cm	200 pcs.

Art.no. 19614



FOOD BOX WITH PLA-COATING AND HINGED LID, WITH PLA WINDOW

Art.no. 19614		16.0 × 12.0 × 5.0 cm	2 windows	200 pcs.
Art.no. 19615		21.0 × 16.0 × 4.0 cm	2 windows	200 pcs.
Art.no. 19616		20.0 × 12.0 × 5.0 cm	2 windows	200 pcs.
Art.no. 19617		20.0 × 14.0 × 6.0 cm	2 windows	200 pcs.



Art.no. 19604

Art.no. 19603

FOOD BOX WITH PLA-COATING

Art.no. 19601		11.5 × 11.5 × 4.0 cm	400 pcs.
Art.no. 19603		13.5 × 13.5 × 5.0 cm	400 pcs.
Art.no. 19607		15.5 × 15.5 × 5.0 cm	400 pcs.
Art.no. 19605		19.0 × 13.0 × 4.0 cm	400 pcs.
Art.no. 19609		21.5 × 13.5 × 4.0 cm	400 pcs.

Lid with PLA window

Art.no. 19602	for art.no. 19601	400 pcs.
Art.no. 19604	for art.no. 19603	400 pcs.
Art.no. 19606	for art.no. 19605	400 pcs.
Art.no. 19608	for art.no. 19607	400 pcs.
Art.no. 19610	for art.no. 19609	400 pcs.



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TAKE-AWAY BOX WITH HANDLE AND WITH PLA-COATING

Art. no. 19599		11.0 × 11.0 × 6.5cm	500 pcs.
Art. no. 19600		15.0 × 15.0 × 6.5cm	500 pcs.

Art.no. 19600



Art.no. 1756

Art.no. 19612

CHINA TRAY WITH PLA-COATING

Art. no. 19611	Ø 7.7 × 10.0cm	450 ml	500 pcs.
Art. no. 19612	Ø 9.5 × 9.5cm	700 ml	500 pcs.
Art. no. 19613	Ø 9.5 × 11.5cm	900 ml	500 pcs.
Art. no. 1756	Chopsticks, 23.0 cm		2000 pcs.

STICK BAMBOO NATURAL*

In dispenser-box of 250 pcs.

Art. no.	2677	4.0 cm	Saigon III	4000 pcs.
Art. no.	10122	6.0 cm	Saigon IV	4000 pcs.
Art. no.	11394	9.0 cm	Saigon V	4000 pcs.
Art. no.	2760	10.5 cm	Saigon I	4000 pcs.
Art. no.	2761	12.0 cm	Saigon II	4000 pcs.
Art. no.	11395	15.0 cm	Saigon VI	4000 pcs.
Art. no.	11396	18.0 cm	Saigon VII	4000 pcs.
Art. no.	2762	9.0 cm	Tokyo I	4000 pcs.
Art. no.	2763	12.0 cm	Tokyo II	4000 pcs.
Art. no.	N181	14.0 cm	Tokyo III	4000 pcs.
Art. no.	N334	18.0 cm	Tokyo IV	4000 pcs.

Pair, wrapped

Art. no.	1756	23.0 cm	Chopsticks	2000 pcs.
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Art. no. 2762



Art. no. 11395



Art. no. 1756



Art. no. 10052

Art. no. 10054

STICK BAMBOO BLACK/NATURAL*

In dispenser-box of 250 pcs.

Art. no.	10052	8.0 cm	Mumbai I	4000 pcs.
Art. no.	10053	12.0 cm	Mumbai II	4000 pcs.
Art. no.	10054	8.0 cm	Twisted I	4000 pcs.
Art. no.	10055	12.0 cm	Twisted II	4000 pcs.

STICK BAMBOO RED*

In dispenser-box of 250 pcs.

Art. no.	11402	9.0 cm	Kyoto	4000 pcs.
Art. no.	11397	12.0 cm	Fuji	4000 pcs.
Art. no.	11399	9.0 cm	Atami	4000 pcs.
Art. no.	11401	7.0 cm	Kita	4000 pcs.



Art. no. 11402

Art. no. 11401

Art. no. 11397

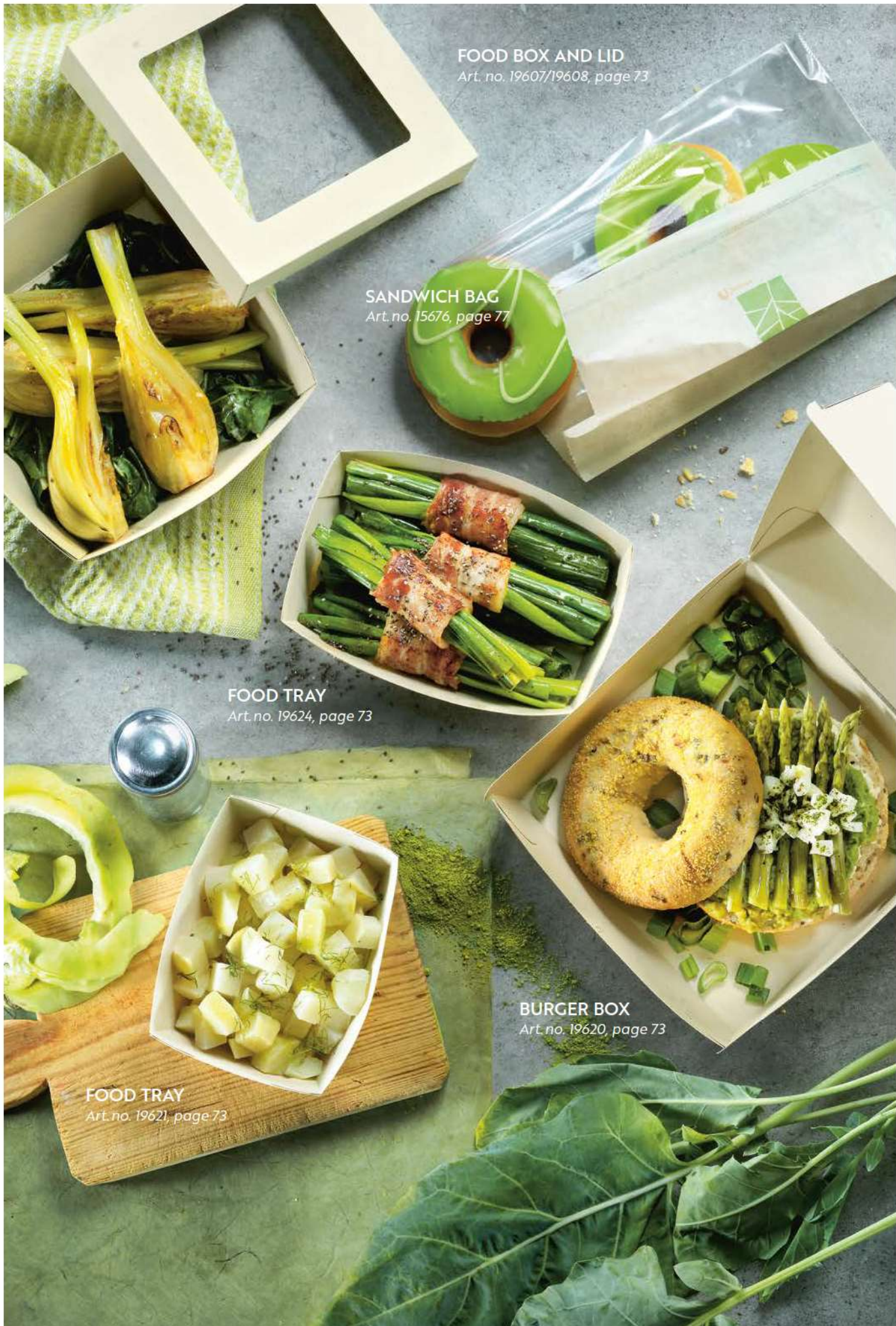
Art. no. 11399



STICK BAMBOO YELLOW*

In dispenser-box of 250 pcs.

Art. no.	11398	12.0 cm	Fuji	4000 pcs.
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FOOD BOX AND LID
Art. no. 19607/19608, page 73

SANDWICH BAG
Art. no. 15676, page 77

FOOD TRAY
Art. no. 19624, page 73

BURGER BOX
Art. no. 19620, page 73

FOOD TRAY
Art. no. 19621, page 73

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SANDWICH BAG WITH PLA WINDOW



Art.no. 15675

Art.no. 15675	28.0 × 10.0 + 2 × 3.0cm	500 pcs.
Art.no. 15676	23.0 × 14.0 + 2 × 3.0cm	500 pcs.
Art.no. 15677	23.0 × 21.0 + 2 × 3.5cm	500 pcs.
Art.no. 15678	33.0 × 12.0 + 2 × 3.0cm	500 pcs.



SANDWICH BAG WITH PLA STRIP WINDOW



Art.no. 15684	37.0 × 16.0 + 2 × 4.0cm	500 pcs.
Art.no. 15685	43.0 × 21.0 + 2 × 4.0cm	500 pcs.
Art.no. 15686	33.0 × 12.0 + 2 × 3.0cm	500 pcs.
Art.no. 15687	27.0 × 26.0 + 2 × 3.5cm	500 pcs.

Art.no. 15684



Art.no. 15680



BREAD BAG



Art.no. 15679	28.0 × 10.0 + 2 × 2.75cm	500 pcs.
Art.no. 15680	22.5 × 14.0 + 2 × 3.0cm	500 pcs.
Art.no. 15681	23.0 × 21.0 + 2 × 3.5cm	500 pcs.
Art.no. 15682	33.0 × 12.0 + 2 × 3.0cm	500 pcs.
Art.no. 15683	37.0 × 16.0 + 2 × 4.0cm	500 pcs.

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WRAPPER



Art.no. 16070	55.0 × 33.0cm	self-adhesive	1000 pcs.
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Art.no. 16070



Art.no. 19603
page 73



PAPERWISE – A GOOD SIGN

PaperWise stands for the process by which high-quality cardboard is made out of cellulose derived from agricultural residual materials. The PaperWise take-away products use agricultural waste products such as stalks and leaves. This means that no wood from trees is needed to make cardboard.

MATER - BI





BAGS OF NATURAL RESOURCES

Nature would surely love to give all those plastic shopping bags the sack. This is why the carrier bags, pouches and films from naturessa use no conventional plastic at all. Instead they are made from natural vegetable oil and vegetable starch (Mater-Bi). The tear-resistant bag range can even be disposed of via the household compost.



Mater-Bi

SHOPPING BAGS WITH A SECONDARY USE



01

*Raw material vegetable
oil and starch*



02

Granulated starch



03

Finished product

A lot of conventional plastic is still used for shopping. The semi-transparent shopping bags that have been the norm in retail up to now are made from petroleum and normally end up in the waste. Both aspects – bags made with a problematic resource and waste generation – are unnecessary thanks to the ideas of nature and the innovations of naturesses. The naturesses bags, pouches and films are made of a material called Mater-Bi, which is nothing other than a starch blend on the basis

of vegetable oil and vegetable starch. And the result is also strong: the solutions produced from Mater-Bi are **tear-resistant**, very robust and also breathable. As natural products, they return to nature again after use. All naturesses bags are certified to EN 13432 and may be **disposed of in the household compost** without a second thought. This way, a shopping bag can have a second lease of life as a garden waste bag.

COMPO BOX: ODOURLESS DISPOSAL

Organic kitchen waste quickly starts to smell. This is where our **innovative product solution** comes in. Together with the breathable **Compo Bag**, the **Compo Bag** ensures constant air circulation. As a result it actively prevents unpleasant odours and mildew developing. This solution therefore means you can happily leave your green waste in the Compo Box for up to a whole week.



Art.no. 5024

Art.no. N027

COMPOST BIN

Art.no. N027 25.0 × 23.0 × 15.0 cm 7lt 1 pcs.

Art.no. 5024 Green waste bag, 10 bags per roll, for art.no. N027



Art.no. 5024

GREEN WASTE BAG

Art.no. 5024	24.0 × 2 × 9.5 × 50.0 cm	10lt	0.018 mm	10 bags per roll
Art.no. 5025	50.0 × 69.0 cm	30lt	0.030 mm	10 bags per roll
Art.no. 5026	60.0 × 84.0 cm	60lt	0.035 mm	10 bags per roll

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KNOT BAG

Printed, design Nature Bag

Art.no. 17633	22.0 × 2 × 6.0 × 43.0 cm	0.016 mm	150 bags per roll
Art.no. 12965	22.0 × 2 × 6.0 × 49.0 cm	0.016 mm	120 bags per roll
Art.no. 3545	23.0 × 2 × 9.5 × 49.0 cm	0.023 mm	100 bags per roll



Art.no. 17633

DUAL USE:
as a shopping
and compost
bag



Art.no. 5027

GREEN WASTE BAG (INLINER)

Art.no. 5027	46.0 × 44.0 × 130.0 cm	120lt/140lt	0.020 mm	8 bags per roll
Art.no. 5028	57.0 × 58.0 × 135.0 cm	240lt	0.020 mm	8 bags per roll
Art.no. 5064	83.0 × 45.0 × 140.0 cm	360lt	0.025 mm	5 bags per roll
Art.no. 5049	115.0 × 75.0 × 150.0 cm	800lt	0.030 mm	1 pack of 5 bags

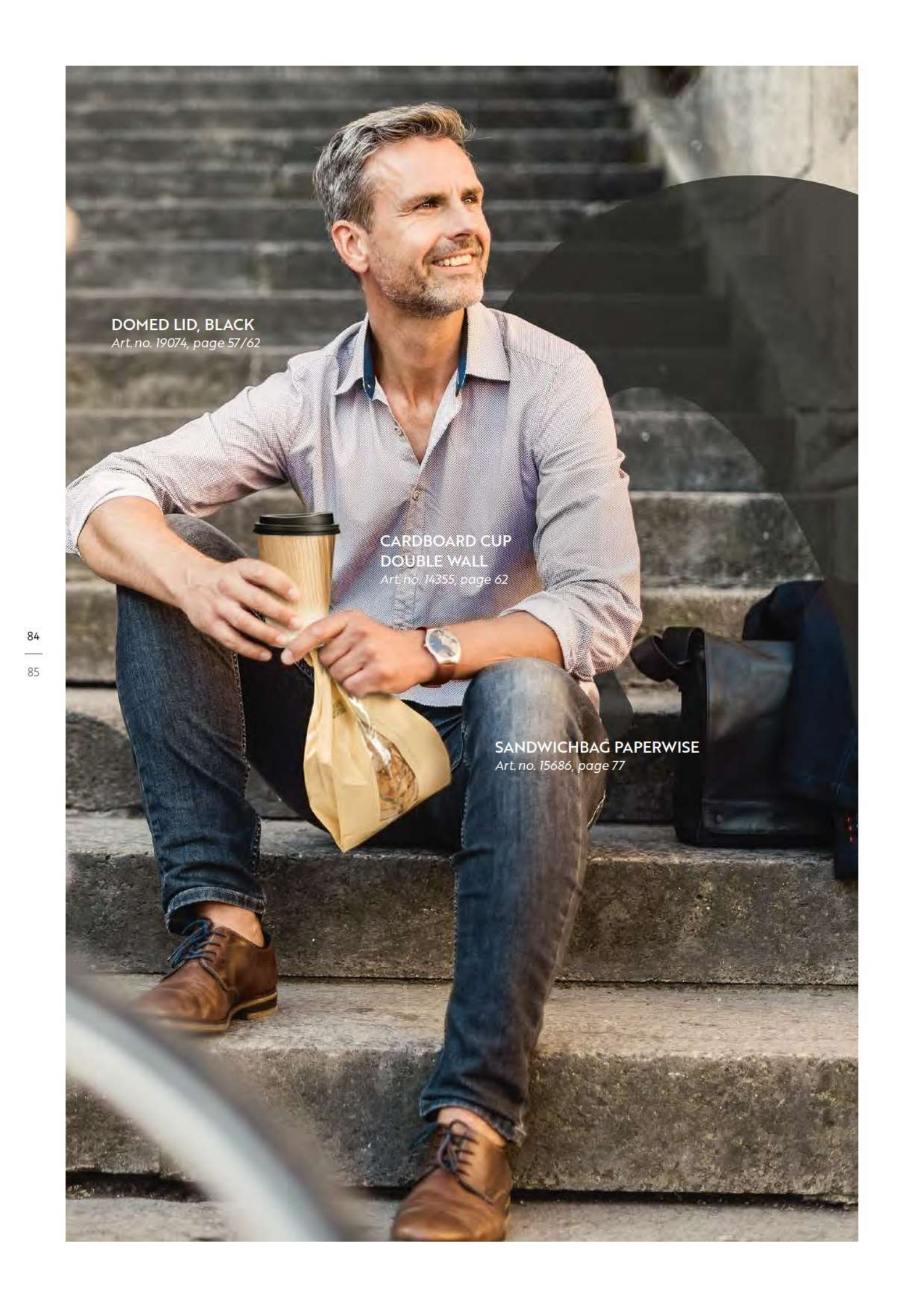
NATURE AS A GUEST AT YOUR EVENT

Your
**STRONG
PARTNER**

Nature is playing an increasingly important role in the area of events too. For instance, visitors are increasingly expecting a considerate approach to the use of resources, and sustainable catering technology is taken for granted. After all, an event is supposed to be an occasion for positive emotions – and cues from nature are conducive to this.

Pacovis AG – which owns the *naturesse* brand – is pleased to actively support you in the organisation and execution of major events: from our wide range of event products, you choose the right ones for you and benefit not only from an initial delivery of stock, but also from precise supply and stock management. If requested, our staff can support you around the clock at events and guarantee that everything runs smoothly with stylish products from nature.



A man with short grey hair and a beard is sitting on stone steps. He is wearing a light blue button-down shirt, dark blue jeans, and brown leather shoes. He is holding a cardboard coffee cup with a black lid in his right hand and a brown paper sandwich bag in his left hand. A black bag is on the steps next to him. The background is a stone wall.

DOMED LID, BLACK
Art. no. 19074, page 57/62

**CARDBOARD CUP
DOUBLE WALL**
Art. no. 14355, page 62

SANDWICHBAG PAPERWISE
Art. no. 15686, page 77

OUR RESPONSIBILITY – YOUR SAFETY

We, the owners and all the staff of Pacovis, embrace our responsibility towards people, towards the environment and towards you. This is evident in our efforts to ensure fair working conditions, the care we take with respect to the environment and our great commitment to food safety.

All our suppliers guarantee **socio-ethical** and **ecological** procurement practices in compliance with the ILO conventions. Preference is given to suppliers who are additionally certified compliant with ethical standards such as Sedex, SA 8000 or BSCI. Throughout the entire manufacturing process, we adhere rigorously to all laws, provisions, rules of conduct and industrial standards – labour law, fiscal legislation, European and international law and the core UN conventions.

We take the utmost care in protecting food quality and **food safety** aspects. We comply with and exceed requirements in the areas of food-grade approvals, foodstuffs law and food packaging, and are certified to recognised industrial standards. We fulfil the safety and hygiene requirements in accordance with the GFSI standards HACCP, IFS, BRC, FSSC 22000 and offer you labels such as Sedex, FSC, ISO14001, VLOG, Organic Farming Ordinance and several more.

Particularly noticeable is the social and ecological commitment in the products of the naturess brand. Socio-ethical guidelines and ecological procurement are of paramount importance here. In addition to compliance with all specifications and the above certifications, the entire naturess product range is certified to EN 13432, which guarantees residue-free compostability.

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DISTRIBUTION PARTNERS – NATURALNESS TRANSCENDS BORDERS

Advice and product availability in 15 countries.

Sustainability is very much in demand. Thus it is that we are delighted to offer you our natural products of the naturessse brand in nearly every European country. Regional distribution partners are always ready to help you with expert advice, and can supply you directly from the local ware-

houses. That way you benefit from short delivery times and competent regional support. The distribution network is organised from the headquarters in Switzerland and the two subsidiaries in Germany and Austria. In addition, we have established exclusive partnerships for you in some countries in order to offer you expert local support.

EXCLUSIVE PARTNERS

Belgium

Bio Pack
T +32 59 50 90 59
www.biopack.be

France

CROKUS S.A.P.
T +33 474 43 56 43
www.crokus-france.eu

Italy

Scatolificio del Garda S.p.A.
T +39 045 717 00 31
www.sdgsipa.it

Slovakia

Vamaplus, spol. s.r.o.
T +421 908 111 746
www.bionela.eu

Denmark

Greenway-Denmark
T +45 98 46 15 55
www.greenway-denmark.dk

Greece

Naturessse Hellas
T +30 231 500 5998
www.naturessse-hellas.com

Norway

Greenway-Norge
T +47 922 81 479
www.greenway-norge.no

Czech Republic

TRACTO s.r.o.
T +420 730 109 727
www.tracto.cz

Finland

MT Company Oy
T +358 50 326 8791
www.mtcay.fi

Holland

Natureko biodisposables
T +31 182 638 275
www.natureko.nl

Poland

EcoMaster
T +48 22 872 17 62
www.bionaczynia.pl

Hungary

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Germany

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www.pacovis.de/food-packaging

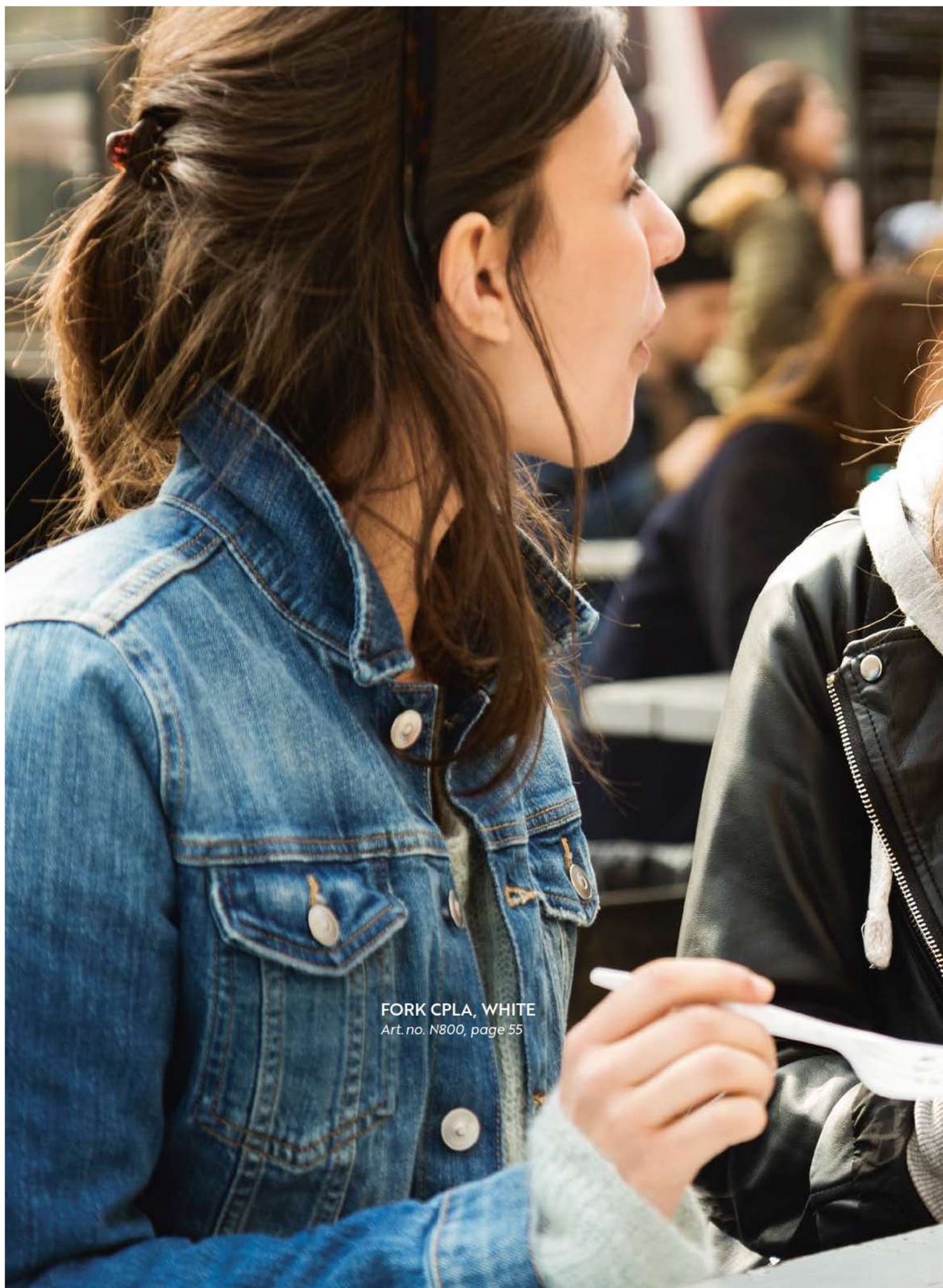
Austria

Pacovis Österreich GmbH & Co KG
T +43 1270 16 20
www.pacovis.at



 DISTRIBUTION IN ADDITIONAL COUNTRIES

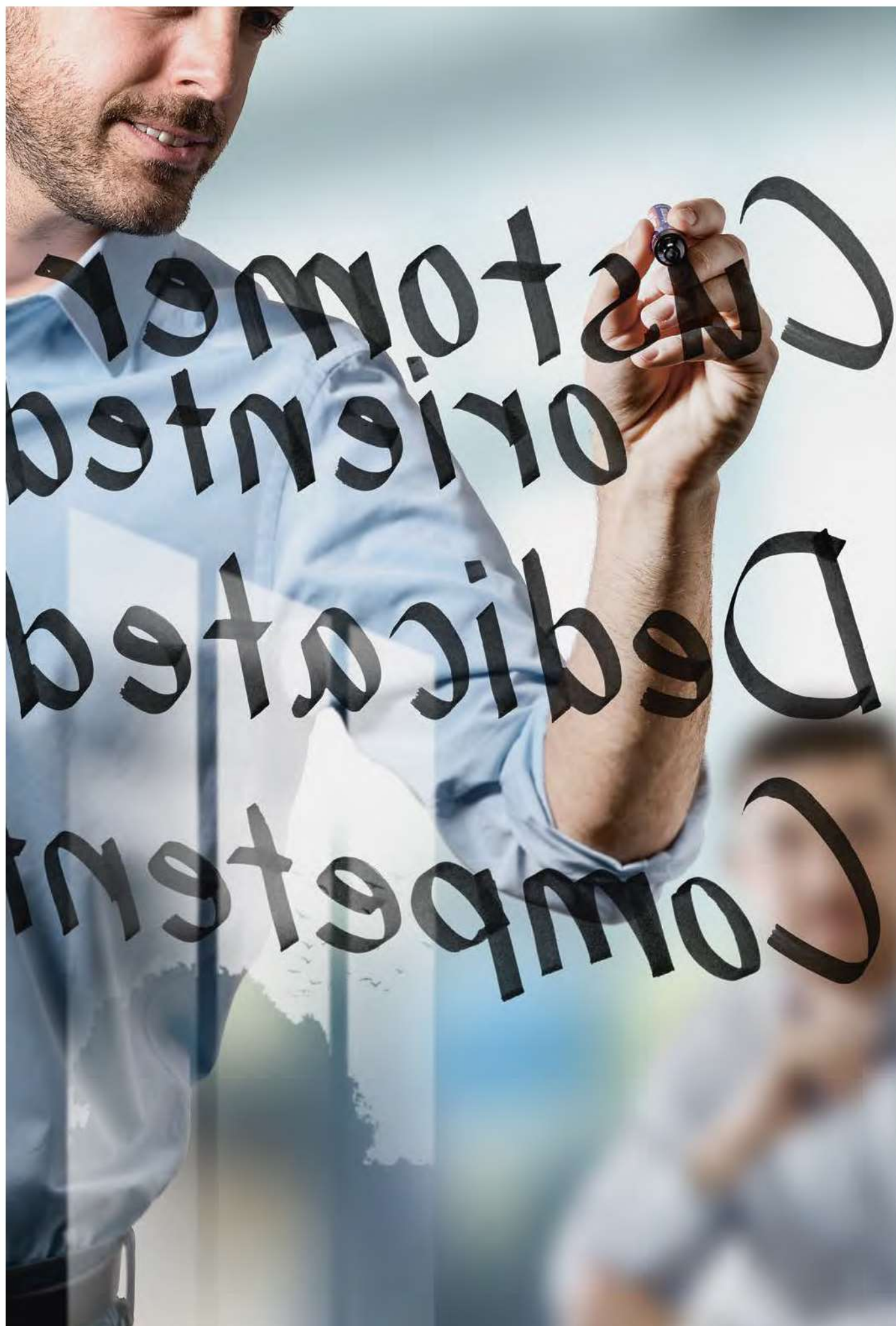
It is our pleasure to supply you with our naturesse products in these countries too. Feel free to contact Pacovis AG, the parent company of the naturesse brand, at any time on +41 56 485 93 99. We will put you in touch with the right local partner.



FORK CPLA, WHITE
Art. no. N800, page 55



BOWL ROUND, KRAFT
Art. no. 17014, page 69



OUR RECIPE IS ENTHUSIASM. SINCE 1935.

Pacovis is a traditional Swiss company that has been one step ahead of the future for over 80 years. **Since its founding in 1935**, our group of companies has increased in size several times over – with branches in Germany, Austria, Russia, Romania and Turkey, as well as distribution partners throughout Europe.

Our company rests on two main pillars: food solutions and food packaging. In food solutions, the focus is on the **high quality of the food**, its seasoning, refining and development. And in food packaging it is all about the functional packaging and attractive presentation of food. By concentrating on these two areas we have created unique expertise that is em-

braced by more than 400 of our employees and implemented in pursuit of the best solution for our customers. This expertise allows us to create tailor-made solutions for each customer.

Our success – and therefore also your success – is based on high levels of flexibility, in-depth market knowledge, **innovative development and a long-term approach**. In addition, our corporate culture is characterised by social and environmental responsibility. With great enthusiasm we put our knowledge and experience to use for you every day. We are your partner – independent and owner-managed.

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food solutions food packaging



PRODUCT OVERVIEW

On the following pages you will find an overview of the broad naturessse range, showing all the various products and forms presented in the catalogue. Please note that the photos of the various items are not to scale.



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P. 17
Art.no. 5036



P. 17
Art.no. 14645



P. 17
Art.no. 12172



P. 17
Art.no. 15190



P. 17
Art.no. 10759



P. 17
Art.no. 19441



P. 17
Art.no. N140



P. 17
Art.no. 10758



P. 17
Art.no. N731



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Art.no. 10066



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Art.no. N135



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Art.no. N136



P. 21
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Art.no. 4747



P. 21
Art.no. 5045



The naturalness of the palm leaf products can be seen in every single product. Due to the varying vein patterns and colours of the palm leaves, each item is one-of-a-kind with its own unique style.

SUGAR CANE

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Art.no. 10136



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Manufactured by Vögel AG.
Envelope and except bindings.

